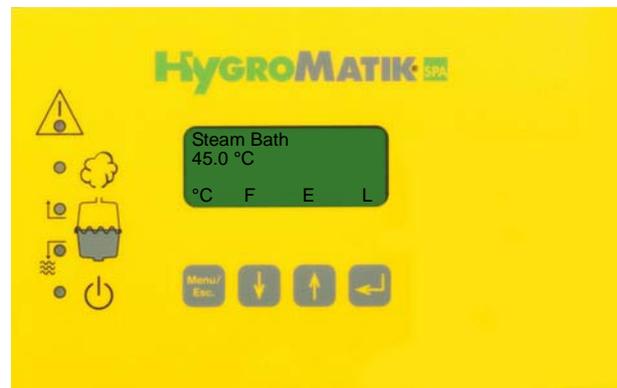
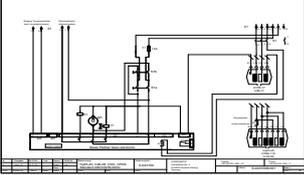


### Controls

- Basic- DS
- Comfort- DS
- Comfort Plus- DS



DS.EN  
E-8881116

<b>Quick Overview:</b>		
Control Comfort -DS ( <b>C-DS</b> ):		
		Short description: Changing the settings in the user mode:                      Page 11 Page 13
Control Comfort Plus -DS ( <b>CP-DS</b> ):		
		Short description: Changing the settings in the user mode:                      Page 11 Page 13
Control Basic -DS ( <b>B-DS</b> ):		
		Short description:                      Page 53
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	Wirings diagrams:	Page 86

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 DS Controls  
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 Information in this manual is subject to change or alteration without prior notice.

**⚠ WARNING**

**Hazardous Voltage! Risk of electrical shock!**  
 All work to be performed by trained personnel only. All electrical installation and servicing of the electrical components of this unit to be performed by qualified electricians only. Disconnect power supply before installation and servicing!

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## 1. Introduction

**Dear Customer,**

Thank you for choosing a HygroMatik steam humidifier.

HygroMatik steam humidifiers represent the latest in humidification technology.

They will impress you with their safety, ease of use and economical operation.

In order to operate your HygroMatik steam humidifier safely, properly and efficiently, please read these operating instructions.

Employ your steam humidifier only in sound condition and as directed. Consider potential hazards and safety issues and follow all the recommendations in these instructions.

If you have additional questions, please contact us:

**Tel.: +49-(0)4193 / 895-0 (Main Number)**

**Tel.: +49-(0)4193 / 895-293 (Technical Support Hotline)**

**Fax: +49-(0)4193 / 895-33**

**e-mail: [hotline@HygroMatik.de](mailto:hotline@HygroMatik.de)**

For all technical questions or spare parts orders, please be prepared to provide unit type and serial number (see name plate on the unit).

### 1.1 Typographic Distinctions

- preceded by a bullet: general specifications.
- » preceded by an arrow: Procedures for servicing or maintenance which should or must be performed in the indicated order.
- Installation step which must be checked off.
- italics* Terms used with graphics or drawings.

### 1.2 Documentation

#### **Retention**

Please retain these operating instructions in a secure, always accessible location. If the product is resold, turn the documentation over to the new operator. If the documentation is lost, please contact HygroMatik.

#### **Versions in Other Languages**

These operating instructions are available in several languages. If interested, please contact HygroMatik or your HygroMatik dealer.

### 1.3 Directions for Use

The HygroMatik steamgenerator serves for steam production based on tap water or partially softened water (valid for all of the HygroMatik humidifier models). With the HeaterLine family of products, also fully desalinated water/cleaned condensate may be used.

<b>⚠ WARNING</b>
------------------

**Risk of scalding!**

Steam with a temperature of 100°C is produced.

Do not inhale directly!

---

Only qualified and authorised personnel may operate the unit. Persons transporting or working on the unit must have read and understood the corresponding parts of the Operation and Maintenance Instructions and especially the chapter 2. „Safety Notes“. Additionally, operating personnel must be informed of any possible dangers. You should place a copy of the Operation and Maintenance Instructions at the unit's operational location (or near the unit).

## 2. Safety Notes

### 2.1 Overview

These safety notes are required by law. They promote workplace safety and accident prevention. In this document, the following signal words are used for hazard classification:

**⚠ DANGER** DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.

**⚠ WARNING** WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

**⚠ CAUTION** CAUTION indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

**NOTICE** NOTICE is used to address practices not related to physical injury.

### 2.2 Guidelines for Safe Operation

#### 2.2.1 General

Comply with the accident prevention regulation „Accident Prevention Regulation Electrical Systems and Equipment (VBG4/BGVA2) to prevent injury to yourself and others. Beyond that, national regulations apply without restrictions.

#### 2.2.2 Unit control

Do not perform any work which compromises the safety of the unit. Obey all safety notes and warnings present on the unit.

In case of a malfunction, switch off the unit immediately and prevent a restart. Repair malfunctions promptly.

<b>⚠ WARNING</b>
------------------

#### Restricted use

This unit is not designed for the use by persons (also children) with limited physical, sensory and mental abilities - or without knowledge and experience. Unless they are supervised or trained by a person, who is responsible for their safety.

Supervise children in order to ensure that they will not play with the unit.

---

### 2.2.3 Unit operation

**⚠ WARNING****Risk of scalding!**

Ensure that no skin contact to hot steam can occur in the immediate area of the steam feed.

Ensure that no condensate may drip onto human skin from the cabin steam feed.

---

In case of malfunction or electrical power disruption switch off the unit immediately and prevent from restart.

**NOTICE****Risk of material damage!**

The unit may be damaged if switched on repeatedly following a malfunction without prior repair.

Rectify defects immediately!

---

The unit must not be operated on a DC power supply.

The unit may only be used connected to a steam pipe that safely transports the steam.

In case of leaking or defective components hot steam may exit in an uncontrolled manner.

Regularly check that all safety and monitoring devices are functioning normally. Do not remove or disable safety devices.

To avoid uncontrolled steam production due to an open steam bath door, we recommend using a door contact switch, which shuts off the steam generator via the safety chain after exceeding a certain period of time (with door open).

Make sure that no ignitable gas mixture can get into the steam cylinder.

### 2.2.4 Mounting, dismantling, maintenance and repair of the unit

**NOTICE**

The HygroMatik steam humidifier is IP20 protected. Make sure that the unit is not object to dripping water in the mounting location.

When installation is made in a room without a drain, safety precautions must be taken in order for to shut off the humidifier's water supply in event of a leak.

Use genuine spare parts only.

After any repair work, have qualified personnel check the safe operation of the unit.

Attaching or installing of **additional components** is permitted only with the **written consent** of the manufacturer.

### 2.2.5 Electrical

#### **▲ WARNING**

##### **Hazardous electrical voltage!**

Any work on the electrical system may only be performed by qualified personnel.

Disconnect unit components from electrical power supply prior to work.

After electrical installation or repair work, test all safety mechanisms (such as grounding resistance).

---

#### **NOTICE**

Use only original fuses with the appropriate amperage rating.

Regularly check the unit's electrical equipment. Promptly repair any damage such as loose connections or burned wiring.

---

### 2.2.6 Disposal after dismantling

#### **NOTICE**

The operator is responsible for the disposal of unit components as required by law.

---

### 3. Comfort- DS / Comfort Plus- DS

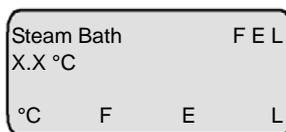
The display and operating panel enables local communication with the steam generator.

#### 3.1 General View of DS-Control and Operating Panel



DS-Control Display and Operating Panel

The display is supplied as a four-line, lighted LC-display. Once the humidifier is switched on, it shows:



**1st Line:** Operating mode of the steam bath steam generator and status of **fan**, **essence** delivery and **light**.

**2nd Line:** active temperature in the cabin (°C)

**3rd Line:** normally blank

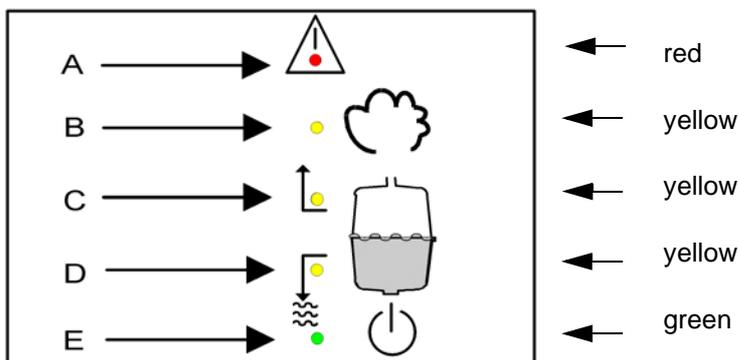
**4th Line:** function settings for the fan, essence delivery system and light

The humidifier operational conditions **steam production / humidification / filling** and **blow-down** can also be displayed and are indicated by the three middle yellow LEDs on the operating panel (see graphic below).

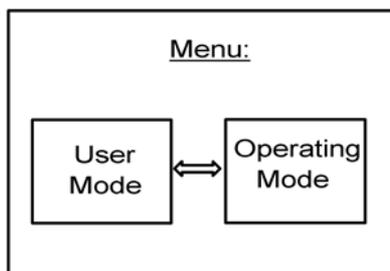
In case of a steam generator malfunction, the topmost red LED blinks. The control automatically shuts off the steam generator.

The lowermost green LED indicates that the steam humidifier is switched on and ready.

LED colors:



- A: Malfunction
- B: Steady LED = humidification; blinking LED = maximum water
- C: Filling
- D: Blow-Down
- E: Steady LED = ready; blinking LED = maintenance interval



### 3.2 Communication with the Control

Local communication with the Comfort / Comfort Plus control (data input and output) is possible using the display and keypad.

Access modes for communication with the steam bath control are divided into:

- the **User Mode** (access for daily use), also see Section “User Mode - Communication with the Control”
- the **Operating Mode** (access for initial operation and maintenance), also see Section “Software Menu and Setting Parameters”

#### 3.2.1 Function Keys



Keys     are located below the display. Above each key, a context-based action (software key) is shown on the lowest line of the display (i.e. an “°C” key). The action is performed by pressing the key. The software keys in the display unit enable parameter modification.

Keys

### 3.3 DS-Comfort and DS-Comfort Plus Compared

#### Comfort- DS



#### Comfort Plus- DS



Encoder Knob

Unlike the DS-Comfort, the DS-Comfort Plus is equipped with an additional encoder knob for easy use.

Turning the knob left or right is equivalent to pressing the software keys “up arrow” or “down arrow”.

Pushing down the encoder corresponds to pressing the software key “Enter”.

When using the encoder knob, an additional option for selection appears in the menus and submenus: “Back”. If the underscore (cursor) is located under “back” and the encoder knob is depressed, the control jumps to the next higher menu.

In addition, the Comfort-Plus Control features a timer function (Parameter T0), also see Section “Humidifier Operating Parameters”.

## 4. User Mode - Communication with the Control (Comfort-DS/ Comfort Plus-DS)

After switching on the steam humidifier, the user is placed in user mode.

This mode includes the indicators and controls needed to modify the following parameters:

- Temperature Set Value      °C   - (Key )
- Steam Bath Fan Function      F   - (Key )\*
- Essence Delivery Function      E   - (Key )\*
- Cabin Light Function              L   - (Key )\*

\*: no function for steam generators type C01 and C02

The active steam bath temperature is always simultaneously displayed.

**Please note**

For safety reasons, modifications to steam bath parameters in user mode are temporary, i.e. they are lost when the steam humidifier is switched off. Upon restart the unit operates with the previously entered parameter settings.

Permanent parameter modifications are done in operating mode, also see section "Operating Mode - Advanced Communication with the Control".

### 4.1 Changing Steam Bath Parameters in User Mode

**⚠ WARNING**

**Risk of scalding due to excessively set steam bath temperature!**

Any changes in setting must be well considered and performed in small steps only.

#### 4.1.1 Modifying the Temperature Set Value (G2)

**Please note**

In user mode, the temperature may be modified in increments of 0.5°C. When the system is switched off, all changes made are lost.

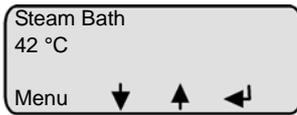
**Example:** To reduce the desired temperature value from 45°C to 42°C.

Switch on steam generator. The display indicates the type of operation and the active cabin temperature.



» Press  once. The programmed temperature value appears on the display.

» Hold down  until the temperature value 42°C appears on the display.



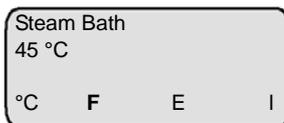
» Press  once.

The new temperature set value is programmed. After a few seconds, the program jumps back to the standard display. The display again indicates the active cabin temperature.

**Please note** Concerning Parameter G2, also see Section “Steam Bath Parameters (G0 - G9, G13)” .

### 4.1.2 Steam Bath Exhaust Fan (D1)

#### Automatic - Function



On the automatic setting, the fan operation is a function of the steam bath temperature. The control switches on the steam bath fan when the set temperature level is reached and switches it off again when the temperature falls below the set value, minus the hysteresis for the steam bath fan (Parameter G3).

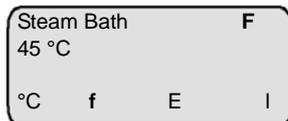
Also see Parameters “Temperature Set Value” (G2) and “Hysteresis Steam Bath Fan” (G3). The **automatic** setting is preset in the factory and is indicated on the display by an **F**.

Näheres finden Sie im Kapitel „Dampfbad-Temperaturverlauf“ **Note:** More details to be found in the graph, also see Section “Steam Bath - Temperature Control”.

#### Continuous Operation (Continuous On) - Function

With this setting the steam bath fan operates continuously regardless of the temperature in the steam bath. Set this mode by pressing the

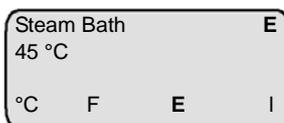
 key once after start-up.



The display now indicates **f** for continuous operation of the fan. If an **F** is shown in the 1st line of the display, the fan is being controlled.

### 4.1.3 Essence Delivery System - Function (D2)

#### Automatic



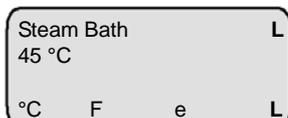
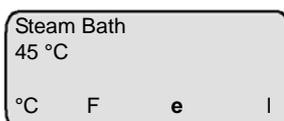
The **automatic** setting for the Parameter “Essence Injector” (D2) is indicated by an **E** in the display; essence is injected according to the programmed essence delivery interval (G5) and Injection Duration (G4). The factory setting for the essence delivery interval is 5 minutes and the setting for the essence injection duration is 2 seconds.

#### Delivery System Off

By pressing the  key once, the **Essence Injector** Parameter is set continuously to **off**. This is indicated in the display by an **e** and results in no essence delivery into the steam bath.

### 4.1.4 Light - Function

#### Light (on / off)



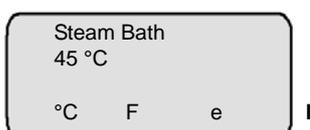
When taking the steam generator into operation, the factory setting

switches the light in the steam cabin on. A **L** in the upper display line indicates this state. By pressing the  key once, the cabin light is switched off. The L in the upper line will then be blanked.

## 4.2 Overview of Steam Bath Operation and Installation

The necessary steam for the operation of the steam bath is supplied by the HygroMatik Steam Generator. The recorded temperature in the steam bath is the only control variable for controlling steam production. At the default setting, the steam bath achieves a temperature of about 45°C at 100% relative humidity. A steam bath air supply fan may be used to deliver fresh air, and an exhaust fan to remove warm air from the steam bath, in order to ensure continuous steam supply and a stable temperature control.

### Heat-Up Phase:



Steam is supplied to the still cold steam bath, increasing the relative humidity to 100% at an initially constant temperature. Subsequent steam delivery then increases the temperature; the relative humidity remains at 100%.

### Operating Phase:

When the desired temperature (plus hysteresis) is reached, steam production is interrupted. If the steam bath temperature falls below the desired value, steam is again delivered into the cabin.

**Please note** Light control, fan control and essence injection control are optional accessories.

HygroMatik steam bath systems are available either in 24V or 230V versions.

### **WARNING**

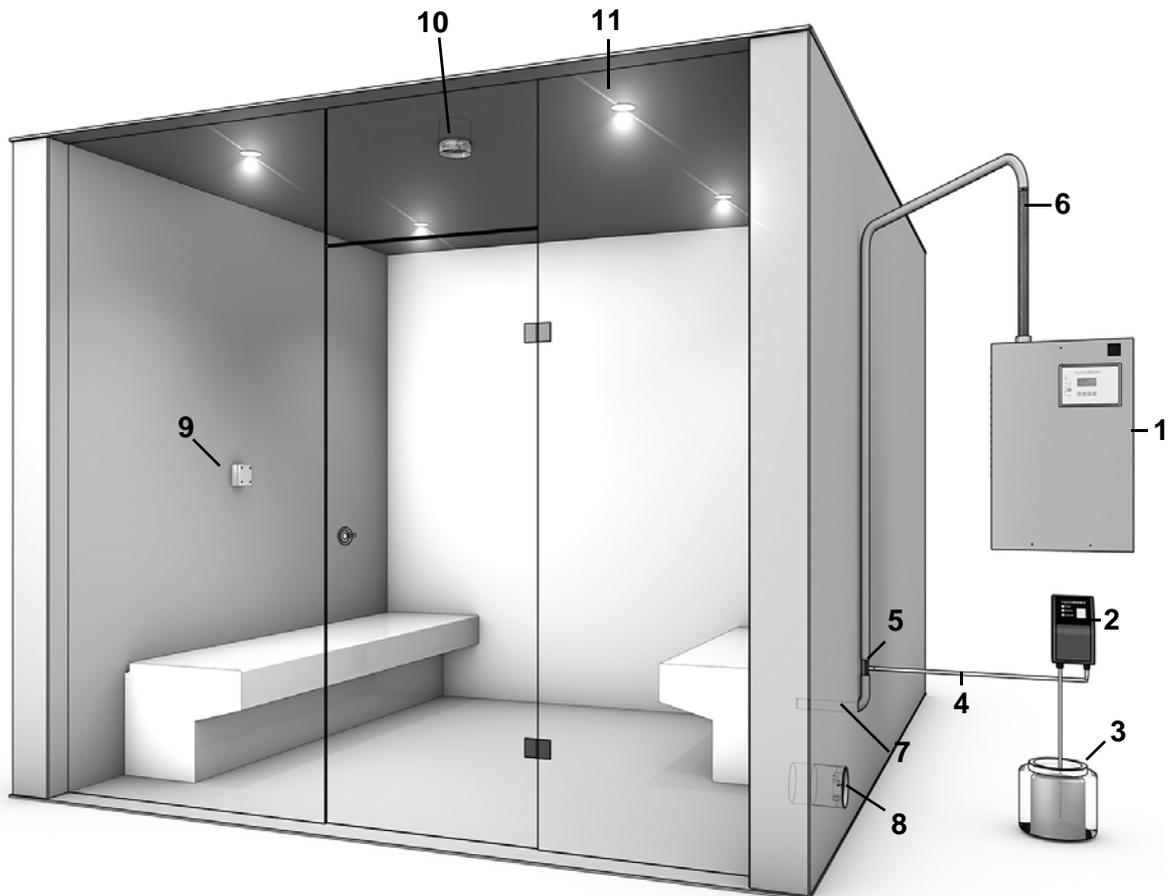
#### **Risk of electrical shock hazard!**

Inside the steam cabin, safe low voltage (24V) for the fan and light is a must.

### 4.2.1 Steam Bath Installation (Schematic Layout)

Location	Designation
1	Steam generator
2	Essence peristaltic pump
3	Essence reservoir
4	Essence line to steam hose
5	T-piece for essence feed into the steam hose
6	Steam hose
7	Steam manifold in steam bath
8	bath supply fan
9	Temperature sensor
10	bath exhaust fan
11	Cabin light

**Please note** The illustration below depicts a schematic layout for a steam bath - it is not an installation instruction.



## 4.2.2 Steam Bath - Temperature Control

With any steam bath, a temperature sensor must be installed in the cabin. The temperature sensor measures the **temperature** in the steam bath and is connected to the steam generator.

The DS-Comfort or DS-Comfort Plus controls the HygroMatik steam generator according to the temperature reading. The **relative humidity** is not measured since it is **always 100%** following the heat-up phase. In addition, depending on your order preference, you can connect an essence injector, light and fan to the steam generator.

**The sample diagram below shows how the DS-Control functions:**

Parameters G1 to G4 + G13 (may only be modified in operating mode) are programmed as follows:

Hysteresis Temperature Controller (G1) = 1K  
 Hysteresis Steam Bath Exhaust Fan (G3) = 1K  
 Hysteresis Steam Bath Supply Fan (G13) = 1K  
 Steam Bath Temperature Set Value (G2) = 45°C

If the temperature in the steam bath falls below **45°C**, an adjustment is made by increasing steam production.

If the temperature in the steam bath rises above **46°C**, steam production is shut off with 1-step operation or adjusted downwards with continuous operation.

The release point for the steam generator is determined as follows:

Steam Bath °C Set Value (G2)+Hysteresis °C-Controller (G1) =  
 45°C+1K = 46°C.

If the temperature in the steam bath rises above the programmed temperature set value of 45°C, the DS-Control activates the steam bath exhaust fan. The control switches off the exhaust fan below 44°C. The release point for the steam bath exhaust fan is determined as follows:

Steam Bath °C Set Value (G2) -  
 Hysteresis °C Steam Bath Exhaust Fan (G3) =  
 45°C - 1K = 44°C

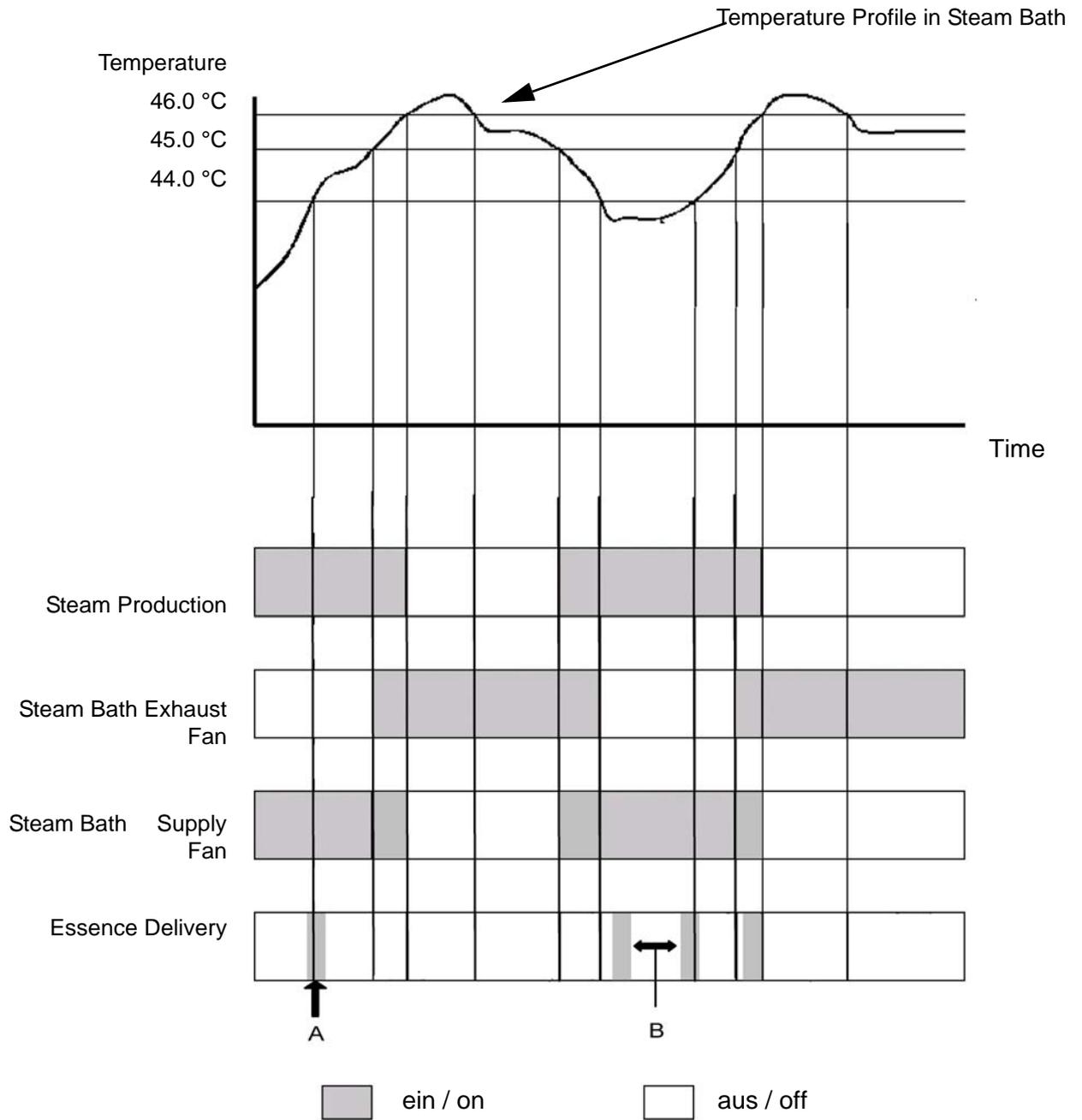
**Please note** The Parameter “Steam Bath Exhaust Fan” (D1) must be programmed to automatic.

Steam is only produced as long as the temperature in the steam bath remains below the “set temperature value.” If the temperature in the steam bath remains above the “set temperature value” for a long period of time, resulting in this case in **no visible steam** production, this could be due to:

- excessively high heat supply from an additional source, e.g. from heated benches.
- a well-insulated steam bath
- 

Air flow in the steam bath is facilitated by a steam bath exhaust fan, causing the temperature in the steam bath to fall more quickly. Renewed steam production compensates for the drop in temperature. In this way, the fan ensures constant, stable steam production - with visible steam in the cabin.

### 4.2.2.1 Diagramm Temperature Profile in Steam Bath



## 5. Operating Mode - Advanced Communication with the Control (Comfort-/Comfort Plus-DS)

### 5.1 Introduction to the Comfort- DS / Comfort Plus-DS Control

Control of your HygroMatik steam humidifier is performed by sophisticated microprocessors. These microprocessors intelligently and self-adaptively select the most economical mode of operation for the steam humidifier appropriate to the existing water quality. Optimized start-up procedures provide rapid steam production and quick responses to all control operations. The HygroMatik control regulates the complete blow-down procedure and the operation of the water inlet solenoid valve. For electrode steam humidifiers, it self monitors to control the conductivity of the cylinder water.

The HygroMatik microprocessor control Type DS is a particularly user-friendly control, delivering the user all important information.

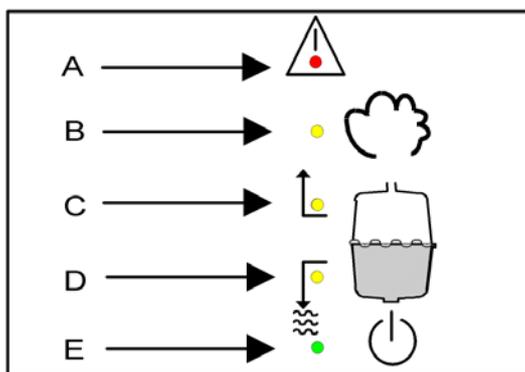
The Comfort- DS /Comfort Plus- DS Control features:

- a lighted alphanumeric LC-Display
- an (optional) RS232 or RS485 interface as the basis for the Modbus RTU protocol
- optimal adaptivity of the steam generator due to wide parameter adjustability
- 5 LEDs on the display panel give an instant overview of the most important operations
- Stand-by blow-down to prevent standing cylinder water. After a long period with no steam production, the cylinder is completely drained
- 4 connections for control of the steam bath supply and exhaust fans, essence delivery system and light
- Remote control (optional)
- selection of steam bath operations with or without status indicator
- variable temperature control depending on operational mode



The performance options and available settings for your HygroMatik Control Type DS-Comfort and DS-Comfort Plus are explained below in detail.

Both the HygroMatik Comfort Control and the Comfort Plus consist of a main PCB and a display unit with back-lighted display, as well as an LED with icons and keys for direct communication with the control.



LED colors:  
 red  
 yellow  
 yellow  
 yellow  
 green

A: Malfunction

B: LED steady = humidification; LED blinking = maximum water

C: Filling

D: Blow-Down

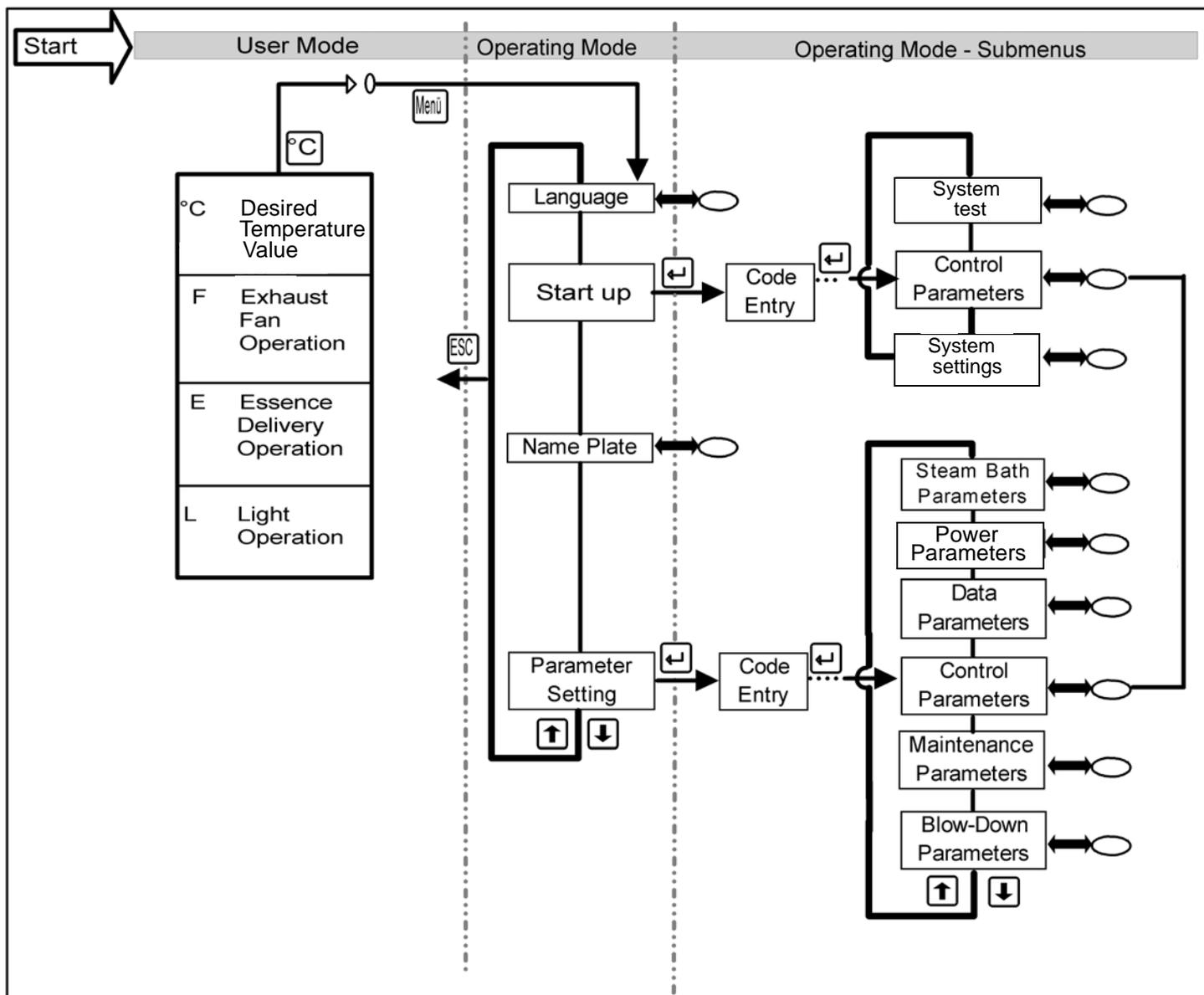
E: LED steady = ready; LED blinking = maintenance interval

The green LED blinks when the service interval has expired, and “Service” appears on the display. The maintenance interval can be adjusted to existing water quality. For more information, see “Setting the Maintenance Interval.”

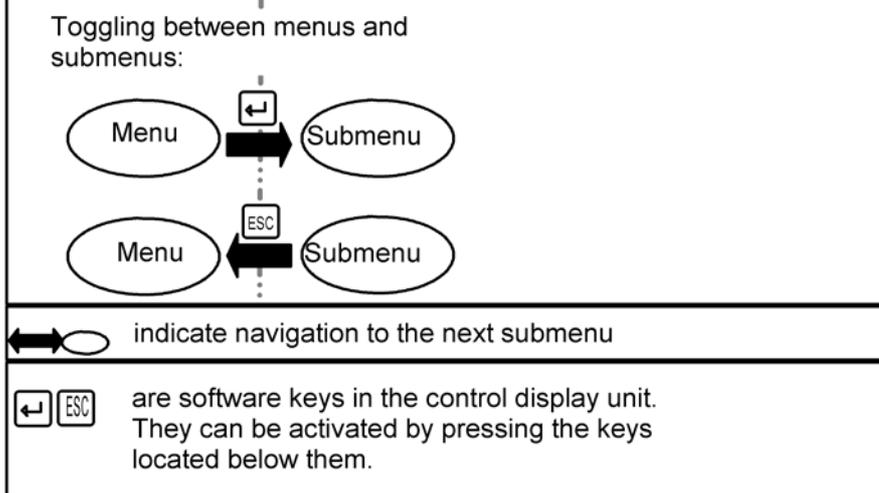
Other information and functions can be called up by the panel keys.

**Please note** After pressing a key the display lights up. After one minute without pressing any key the display goes back into stand by mode. (The display is dark.)

## 5.2 Software Menu and Parameter Setting



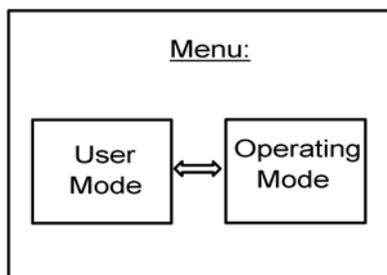
Explanation:



Local communication (data entry and readout) is possible with the Comfort / Comfort Plus Control using the display and the keypad.

The most important types of communication are:

- Readout/Modification of steam bath operational values (in User Mode)
- Selection of the active language (in Operating Mode)
- Readout of humidifier data (“electronic name plate”; in Operating Mode)
- Selection/Modification of essential parameters and system functions (in Operating Mode)



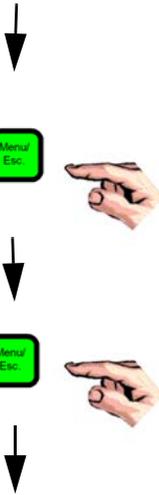
Access Options:

In **User Mode**, some parameters can be temporarily modified (Desired Temperature Value, Essence Delivery, Steam Bath Exhaust Fan Operation, Light Operation), also see Section: “Changing Steam Bath Parameters in User Mode”; all other parameters and system functions which have a critical impact on the proper operation of the humidifier are typically protected by an access procedure that requires entry of a code (P0=010).

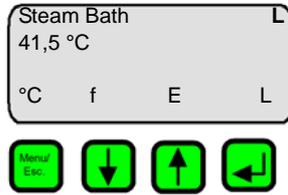
### 5.2.1 Access to Operating Mode

After switching on the steam humidifier, the user is placed in user mode. The display shows the following:

User Mode



Operating Mode



← Display

← Function

When the  key is pressed, the software key “C” is activated and the following display appears:



By pressing the  key again, the software key “Menu” is activated and the user accesses **Operating Mode**.

The sections below describe the configuration of the software menu, navigation through the menus, as well as display values, parameters and system functions.

### 5.2.2 Function Keys



Keys     are located below the display. Above each key, a context-based action (software key) is shown on the lowest line of the display (i.e. an “°C” key). The action is performed by pressing the key. The software keys in the display unit enable parameter modification.

Keys

Software Key Function	
	Access Menu Mode
	Back to previous menu level
	Reduce a value or “scroll up” within a menu or parameter list
	Increase a value or “scroll down” within a menu or parameter list
	Save or confirm a value / a figure or navigate to the subordinate submenu

### 5.3 Operating Mode - Description of Accessible Parameters

In Operating Mode, you have access to the following menus:

- Language
- Startup
- Name Plate
- Parameter Settings

### 5.3.1 Language Menu

In this menu, you can select the language in which you communicate with the humidifier.

Sprache / Language
German
English
French
Spanish
Japanese
Italian

Programming sequence to modify the language:

press  in Operating Mode,



select the desired language with  or  and confirm with .

Exit the language menu with .

### 5.3.2 Start-Up Menu Start-up menu

The start-up menu comprises settings and parameters that may be needed for humidifier start-up.

The start-up menu is divided into two submenus:

- Control parameters
- Systemt test - the programming sequence initially follows sub-menu „control parameters“

-

### 5.3.2.1 Control Parameters Submenu (under Startup Menu)

Summary of Parameters:

Parameter	Description	Possible Settings	Access Code
U6	Controls	1 Step (On/Off) MODBUS Mehrstufig internal PI-controller	010
P1	Steam generation output limiter [%]	25-100%	010
E1*	Xp-PI-controller =100/E1 [Amplification]	[0- 100 %]	010
E2*	Tn-PI-controller [[Integration time]	[0- 255sec.]	010

\* Only when internal PI-controller is activated

Programming sequence to modify the control parameters.

Task: Parameter U6 should be reset from “internal PI-controller” to “1-step”.

» press  in Operating Mode,

» press  or  until “Commissioning Parameters” appears on the display

» press 

» press 

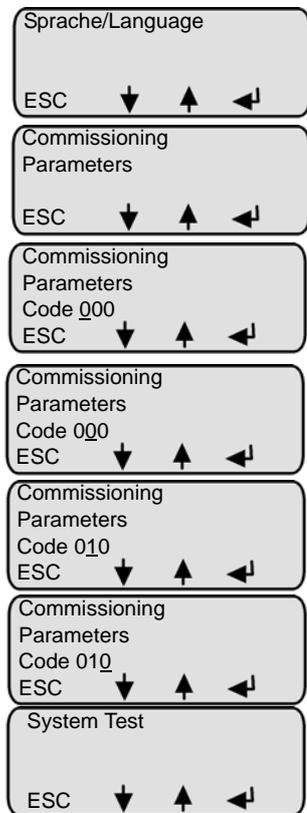
» press 

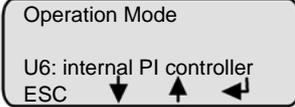
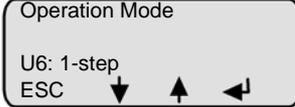
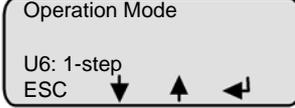
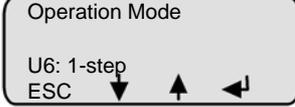
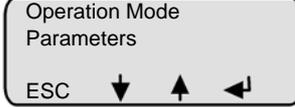
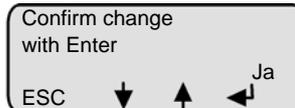
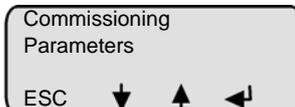
» press 

» press 

» press  or  until the submenu “Operation Mode Parameters” appears on the display

»



- »  press 
- »  press  or  until Parameter U6 is displayed
- »  press 
- »  press  or  to select "1-step"
- »  confirm with 
- »  press  to exit
- »  press  to exit the submenu
- »  the modification must be confirmed in order to be permanently saved; press  to confirm
- »  press  to exit the menu
- » 

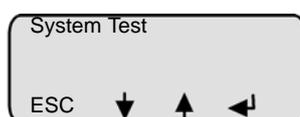
### 5.3.2.2 System Test Submenu (under Startup Menu)

This test enables checks of various humidifier functions (for example, during start-up).

The following test routines can be executed:

System Test
Automatic System Test (includes all stand-alone tests)
LED Test (stand-alone test)
Pump/MV test (stand-alone test)
Control Status Test (stand-alone test)

To select the "System Test" submenu (the initial programming sequence here is analogous to the description of navigation to the control parameters submenu):



» select the desired test routine with  or  and confirm with  - the test will be executed

#### Automatic System Test

The automatic system test performs all the stand-alone tests described below. Upon completion of each test, a message appears on the display for a few seconds. After this, the next test is performed.

#### LED Test

This test provides the ability to check the function of the LEDs. The LEDs **Humidifying**, **Filling**, **Blow-Down** and **Fault** are activated sequentially for a few seconds. Simultaneously, the component which corresponds to the LED is activated. For example, the water inlet solenoid valve is activated along with the LED Filling, or the collective fault relay is activated when the LED Fault is activated.

#### Pump/MV Test

This test checks the function of the inlet solenoid valve and blow-down pump. The following messages can be displayed:

Sample Display	Status
<div style="border: 1px solid black; padding: 5px; width: fit-content;">                     Test Valve / Pump                      Fault Filling                      ESC    ↓    ↑    ←                 </div>	Solenoid valve out of order or no water supply; also see Section: "Malfunctions and Messages". Fault Filling.
<div style="border: 1px solid black; padding: 5px; width: fit-content;">                     Test Valve / Pump                      Blow-Down Fault                      ESC    ↓    ↑    ←                 </div>	Blow-down pump out of order; also see Section: "Malfunctions and Messages". Blow-Down Fault.

**Please note** This test can take up to 30 minutes.

### Control Status Test

This test checks whether the safety interlock is closed or has been released. For control configurations using an internal or external controller, the demand from the controller is also checked, also see Section: "Malfunctions and Messages".

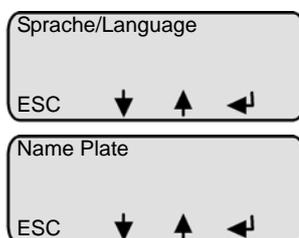
Sample Display	Status
<div style="border: 1px solid black; padding: 5px; width: fit-content;">                     Demand Test                      Release OK                      ESC    ↓    ↑    ←                 </div>	Safety interlock is closed. Humidifier is operating with 1 step control.
<div style="border: 1px solid black; padding: 5px; width: fit-content;">                     Demand Test                      Release off                      ESC    ↓    ↑    ←                 </div>	Safety interlock activated (i.e. by Max.-Hygrostat). Humidifier is on stand-by.
<div style="border: 1px solid black; padding: 5px; width: fit-content;">                     Demand Test                      6,3 V 63%                      ESC    ↓    ↑    ←                 </div>	Safety interlock is closed. No demand is present. The demand percentage is displayed. The humidifier is operating.  *
<div style="border: 1px solid black; padding: 5px; width: fit-content;">                     Demand Test                      no demand                      ESC    ↓    ↑    ←                 </div>	No demand from the controller. The humidifier is on stand-by.  *

\* Only for control types (U6): external controller, internal PI-controller and internal PI-controller with max-limiter

### 5.3.3 Electronic Name Plate Menu

The display can show 6 different sets of unit data.

Electronic Name Plate	
S1	Cylinder number
S2	Nominal capacity [kg/h]
S3	Software version
S4	Model type
S5	Year of manufacture
S6	Serial number
S10	Equipment designation



» press  in Operating Mode, press  in Operating Mode,

» press  or  until "Nameplate" appears in the display

» press  and then press  or  until the desired value appears on the display

### 5.3.4 Parameter Setting Menu

Parameters partly determine the humidifier's sequence of operations and processing of signals.

These parameters can be modified as needed.

For security reasons, access to some parameters is protected by an entry code. Two separate access levels have been defined:

Access Code 010

- "Basic customer level" without access code
- "Advanced customer level" with access code "010"

The "Parameter Setting" menu is divided into six submenus:

- Steam bath parameter
- Power parameter
- Data parameter
- Control parameter
- Maintenance parameter
- Blow-Down parameter

Once access to the "Parameter Settings" menu is gained by entering access code "010," an expanded set of parameters is available in comparison to access without a code entry.

See following pages for a summary table of parameters containing the information below:

- Parameter designation
- Possible parameter value settings
- Menu/submenu where the parameter is located
- Required access code for the parameter

At the end of the summary table, the parameters are described in detail; examples of programming sequences for parameter setting are provided with and without access codes.

**Please note**

Parameter modifications made and confirmed in Operating Mode are permanent. They remain unchanged even when the unit is deactivated.

## 6. Parameters

### 6.1 Summary Table of Parameters

Parameter	Designation	Possible Settings	in Menu / Submenu	Access Code
A4	Standby Blow-down	0 Min. - 999 Hours[ HHH : MM ]	Parameter Setting/Blow-Down Parameters	none
A17	Stand-By heating	No/Yes	Start-up/System settings	010
C16	Interval time A17	0 - 999 min.	Settings/Power Parameter	010
C17	On time A17	0 - 255 sec.	Settings/Power Parameter	010
D0	Steam bath mode	"with status" / "without status"	Parameter Setting/Steam Bath Parameters	010
D1	Exhaust fan	Exhaust Fan Automatic / Continuous Operation	Parameter Setting/Steam Bath Parameters	010
D2	Essence (injection)	Essence Injection Automatic / off	Parameter Setting/Steam Bath Parameters	010
D3	Light	Light on/off	Parameter Setting/Steam Bath Parameters	010
D4	Supply fan	Supply Fan Automatic / Continuous Operation	Parameter Setting/Steam Bath Parameters	010
D5	limitation of operating time	0 - 255 h(0 is Factory setting (=off))	Parameter Setting/Steam Bath Parameters	010
E1*	Xp-PI-controller=100/E1[Amplification]	0 - 100 %	Parameter SettingsControl Parameters	010
E2*	Tn-PI-controller[Integration time]	0 - 255 sec.	Parameter SettingsControl Parameters	
E5	Base relay (programmed switching signal)	0= collective fault ( <b>Factory Setting</b> ) 1= Fault Data Exchange 2= Humidification 3= Stand-By 4= Max. Level 5= Blow-Down Fault 6= Maintenance Interval Expired 7= Fault Filling 8= No Demand 9= ---- 10= ---- 11= Activated Thermo Sensor 12= Fault Main Contactor 13= Supply Fan 14= Exhaust Fan 15= Essence Injection 16= Light 17= Super Flush  18= Maintenance 19= <i>Master: def.</i> 20= Maintenance K1	Parameter Setting/ Data Parameters	010
E6	1. Transmitting relay	same options as with E5, status 15 = factory setting	Parameter Setting / Data Parameters	010

Parameter	Designation	Possible Settings	in Menu / Submenu	Access Code
E7	2. Transmitting relay	same options as with E5, status 14 = factory setting	Parameter Setting / Data Parameters	010
E8	3. Transmitting relay	same options as with E5, status 13 = factory setting	Parameter Setting / Data Parameters	010
E9	4. Transmitting relay	same options as with E5, status 16 = factory setting	Parameter Setting / Data Parameters	010
E17	Baud rate (interface)	9600 / 4800 / 2400 / 1200	Parameter Setting / Data Parameters	010
G0	Calibration °C actual value	-5 to 5 K	Parameter Settings/ Steam Bath Parameters	010
G1	Hysteresis controller	0 - 10 K 1 K = Factory Setting	Parameter Settings/ Steam Bath Parameters	010
G2	Steam Bath °C set Value	0 - 49 °C 45 °C = Factory Setting	Parameter Settings/ Steam Bath Parameters	010
G3	Hysteresis exhaust fan	0 - 10 K 1 K = Factory Setting	Parameter Settings/ Steam Bath Parameters	010
G4	Time essence injection	0 - 25 sec. 2 sec. = Factory Setting	Parameter Settings/ Steam Bath Parameters	010
G5	Interval time essence injection	0 - 99 min. 5 min. = Factory Setting	Parameter Settings/ Steam Bath Parameters	010
G6	Hysteresis essence injection	0 -25 K 25 K = Factory Setting	Parameter Settings/ Steam Bath Parameters	010
G7	Hysteresis °C max.	0 -25 K 10 K = Factory Setting	Parameter Settings/ Steam Bath Parameters	010
G8	Fan run-on time	0 - 999 min. 0 min. = Factory Setting	Parameter Settings/ Steam Bath Parameters	010
G9	Power retention	0 - 100 % 0 % = Factory Setting	Parameter Settings/ Steam Bath Parameters	010
G13	Hysteresis supply fan	0 - 10 K 1 K = Factory Setting	Parameter Settings/ Steam Bath Parameters	010
H1	Counter Partial Blow-down	0 - 255 [Filling Cycle]	Parameter Setting/Blow-Down Parameters	010
H2	Time Partial Blow-down)	0-255 [s]	Parameter Setting/Blow-Down Parameters	010
H6	Full Blow-Down	Yes (On) No (Off)	Parameter Setting/Blow-Down Parameters	010
H11	CounterPartial Blow-down	0 - 999 kg	Parameter Setting/Blow-Down Parameters	010
H12	TimePartial Blow-down	0-255 [s]	Parameter Setting/Blow-Down Parameters	010
P1	Output limitation	25% - 100%	Parameter Setting/ Conrol Parameters	none
P2	Maintenance interval	0,1 - 25,5 [10 <sup>3</sup> kg]	Parameter Setting/Maintenance Parameters	010
P3	Reset maintenance interval	Yes / No	Parameter Setting/Maintenance Parameters	010
P5	Address	1 - 999	Parameter Setting/ Data Parameters	none
P11	Reset main contactor interval	Yes / No	Parameter Settings/Maintenance Parameters	010

Parameter	Designation	Possible Settings	in Menu / Submenu	Access Code
P15	Parity	8-N-1 8-E-1	Parameter Setting/ Data Parameters	010
T0	Timer mode (only with Comfort Plus)	Switch On and Switch Off Times (weekly, daily, off)	Parameter Setting/Time Clock	010
U5	Pumping without K1	Yes (Main Contactor=off) No (Main Contactor=on)	Parameter Setting/Blow-Down Parameters	010
U6	Operating mode	1-step MODBUS multi-step PI-control.	Parameter Setting/Control Parameters	010

\* Only when an internal PI-Controller is activated.

## 6.2 Explanation of Parameters

**Note:** Parameters D1, D2, D3 and G2 may also be modified in User Mode; but the new settings will be lost when the unit is switched off.

### 6.2.1 Steam Bath Functions

#### 6.2.1.1 Steam Bath Mode D0 (Operating Mode)

**Possible Settings:**                    -**with status**  
                                                  - **without status**

The DS-Control is designed for use with steam baths. Additional information (operational conditions) regarding steam generation may be useful for maintenance and initial start-up. If the operational mode is set to "with status", an operational condition is displayed in the 1st line of the display (also see illustration in Section "Operational Conditions (Dependent on Unit Type)" and readout values are displayed in the 2nd and 3rd lines of the display (also see illustration in Section "Readout Values" ).

### 6.2.1.2 Exhaust Fan D1 (Operating Mode)

- Possible Settings:**
- Automatic
  - On (Continuous Operation)
  - Off

#### **Automatic**

At this setting, fan operation is a function of the temperature in the steam bath. The control switches the exhaust fan on when the desired temperature is reached, and switches it off again when the temperature falls below the set value minus hysteresis.

Also see Parameters "Steam Bath °C set value (G2) and "Hysteresis fan (G3). If the fan is control-activated, the letter **F** is shown on the display.

#### **On (Continuous Operation)**

When in continuous operation, the fan runs independently of the temperature in the steam bath. In this setting, you use the control switch to simultaneously switch the fan and the steam generator on and off.

#### **Off**

The exhaust fan is deactivated on this setting.

### 6.2.1.3 Essence D2 (Operating Mode)

- Possible Settings:**
- On
  - Off

#### **On**

If Parameter "Essence Injection" (D2) is programmed to "**On**", essence is delivered according to the programmed Interval Time Essence Injection (G5) und Time Essence Injection (G4). At factory settings, the essence interval period is 5 minutes and the essence injection duration is 2 seconds.

#### **Off**

When Parameter "Essence Injector" (D2) is programmed to "deactivated," no essence is added to the steam.

#### 6.2.1.4 Light D3 (Operating Mode)

**Possible Settings:**     - On  
                                  - Off

##### **On**

At this setting, the control continuously powers the cabin light.

The letter **L** appears in the display and **I** changes to **L** on the 4th line.

##### **Off**

At this setting, the cabin light remains off.

#### 6.2.1.5 Supply Fan D4 (Operating Mode)

**Possible Settings:**     - Automatic  
                                  - On (Continuous Operation)  
                                  - Off

##### **Automatic**

At this setting, fan operation is a function of the temperature in the steam bath. The control switches the supply fan off when the desired temperature plus hysteresis is reached, and switches it on again when the temperature falls below the set value.

Also see Parameters "Steam Bath °C Set Value" (G2) and "Hysteresis fan" (G3).

##### **On (Continuous Operation)**

When in continuous operation, the fan runs independently of the temperature in the steam bath. In this setting, you use the control switch to simultaneously switch the fan and the steam generator on and off.

##### **Off**

The supply fan is deactivated on this setting.

#### 6.2.1.6 Limitation of operating time D5

**Possible settings: 0-255 hours**

Factory setting: 0 (=off)

With this parameter you determine if and when the steam generator should stop operation after the safety interlock has been closed. If the steam generator stops the message „Safety stop” is displayed. By opening and closing the safety interlock the steam generator restarts operation for the programmed hours.

## 6.2.2 Steam Bath Parameters (G0 - G9, G13)

**Note:** Steam bath Parameters G0 - G9 and G13 can only be accessed on the parameter lists with a code (Code 010).

### 6.2.2.1 Calibration °C Actual °C (G0)

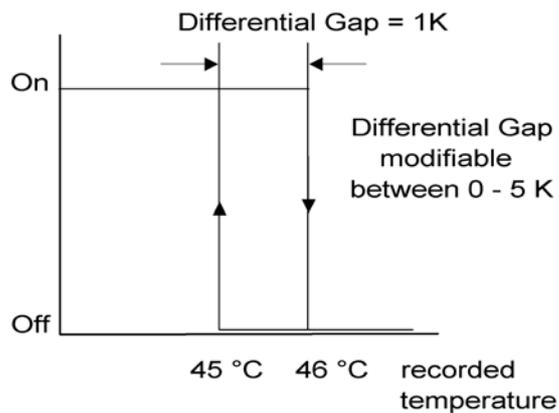
Using this Parameter, one can calibrate the temperature sensor connected to terminals 6 and 7.

**Note:** The sensor is calibrated at the factory. Readjustment with a 2nd. temperature gauge is possible within a range of -5K to +5K.

### 6.2.2.2 Hysteresis Controller (G1)

Using this parameter, you can modify the differential between the activation and deactivation points of the temperature controller. The steam generator shuts off at a temperature of **Steam Bath °C Set Value (G2) + Hysteresis Controller (G1)**.

**Example:** G2 is set to 45°C and G1 is set to 1 K. The steam generator shuts off at 46°C and switches on again at 45°C.



### 6.2.2.3 Steam Bath °C Set Value (G2)

Using this parameter, you can set the desired temperature in the steam bath. Changes to this setting in Operating Mode are saved when the steam generator is switched off.

## Modifying set Temperature Value (G2)

**Note:** The temperature may be modified in increments of 1°K in the main menu.

**Example:** The desired temperature value should be reduced from 45 °C to 42 °C.

To do this, proceed as follows:

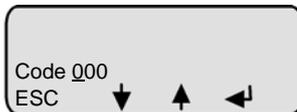
» press  in Operating Mode



» select "Parameter Settings" menu with  or 



» enter the "Parameter Settings" menu with 



» the access code (P0=010) to the advanced customer level must be entered; press 



» press 



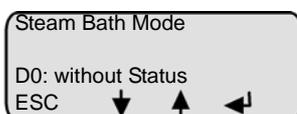
» press 



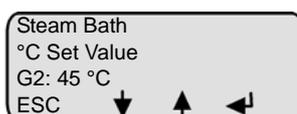
» select the "Steam Bath Parameters" submenu with  or 



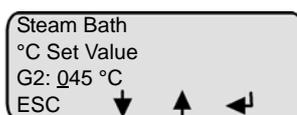
» enter the "Steam Bath Parameters" submenu with 



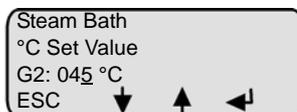
» select Parameter G2 "Steam Bath °C Set Value" with  or 



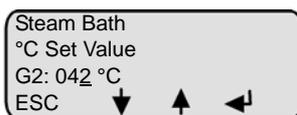
» enable Parameter G2 with 



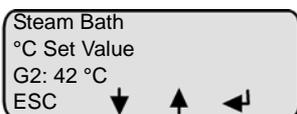
» press  twice to move the cursor under the third digit



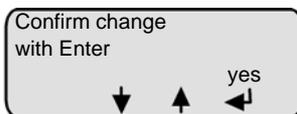
» press  three times to reduce the value from 5 to 2



» Finish entry of value with 

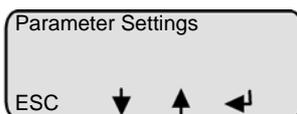


» Press  twice to exit the submenu



» the modification must be confirmed to be permanently saved;

to do this press 



» press  to exit the menu



Values between 0 and 65 °C are programmable. The preset value for G2 is 45 °C.

#### 6.2.2.4 Hysteresis Exhaust Fan (G3)

This parameter sets the release point for the fan during steam bath operation. The fan shuts off when the steam bath temperature falls to the value “Steam Bath °C Set Value (G2) - Hysteresis Exhaust Fan (G3)”.

Example: G2 is set to 45 °C and G3 is set to 2 K. The fan switches off at 43 °C.

The preset value is 1 K. Values between 0 and 10 K are possible.

#### 6.2.2.5 Time Essence Injection (G4)

This parameter is used to set the duration [sec.] of essence delivery.

Values between 0 and 25 seconds may be programmed. The preset value is 2 seconds.

**Note:** For Parameters G2 - G4, please also consult the graph in Section “Steam Bath - Temperature Control”.

#### 6.2.2.6 Interval Time Essence Injection (G5)

Use this parameter to set the interval period [min.] between essence injections.

Values between 0 and 99 minutes are possible. The preset value is 5 minutes.

### 6.2.2.7 Hysteresis Essence Injection (G6)

With this parameter, you set the cabin temperature at which essence delivery is enabled. The essence system is released to operate at a temperature value of **Steam Bath °C Set Value (G2) - Hysteresis Essence Injection (G6)**.

Example: G2 is set to 45 °C and G6 is set to 25 K. Essence delivery release occurs at 20 °C.

Values between 0 and 25 K are programmable. The preset value is 25 K.

### 6.2.2.8 Hysteresis °C Max (G7)

With this setting, you set the maximum cabin temperature at which the steam generator must be shut off as a safety precaution.

Example: G2 is set to 45 °C and G7 is set to 10 K. The steam generator shuts off at 55 °C.

Values between 0 and 25 K are possible. The preset value is 10 K.

### 6.2.2.9 Fan Run-On Time (G8)

With this parameter, you determine if and how long the fan should run after the safety interlock opens.

Using Fan Run-On Time (G8) when Exhaust Fan (D1) is set to "Automatic", the fan is continuously enabled for the Run-On Time Delay (G8) by the opening of the safety interlock.

Values between 0 and 999 minutes are programmable. The preset value is 0 minutes.

### 6.2.2.10 Power Retention (G9)

With this parameter, you determine whether the steam generator will shut off when the desired steam bath temperature is reached, or whether it will switch over to an adjustable power retention of 0-50%. The power retention continues operating until the temperature falls below the value **Steam Bath °C Set Value (G2)**. If too high a power retention causes the **Steam Bath °C Set Value + Hysteresis Max. °C (G7)** to be exceeded, the control deactivates with the **Fault °C Max.**

**Please note** Power retention is intended as compensation for a cooling sensation due to continuous fresh air supply.  
The preset value is 0 %.

#### **6.2.2.11 Hysteresis Supply Fan (G13)**

The fan is activated until the programmed value Steam Bath °C Set Value (G2) + Hysteresis Supply Fan (G13) is reached. If the temperature rises above this value, the supply fan is switched off again.

Values between 0 and 10 K are possible. The preset value is 1 K.

### 6.2.3 Steambath Operating Parameters

#### P1 Output Limitation

The steam output can be set to a value between 25% and 100% of nominal capacity using the steam generation output limitation. The actual steam output released depends on the control signal.

Limitation of the steam output may be needed for better control.

Example: The steam generation output limitation should be reduced from P1 = 100% (factory setting) to P1 = 70%.

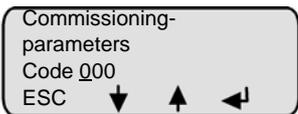
» press  in Operating Mode



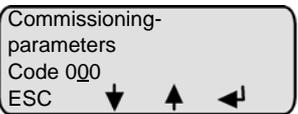
» press  or  until "Commissioning Parameters" appears in the display



» press 



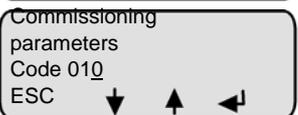
» press 



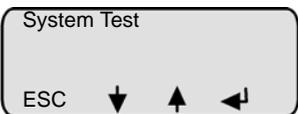
» press 



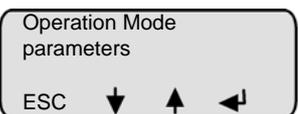
» press 



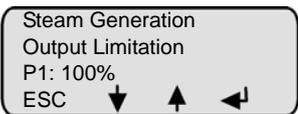
» press 



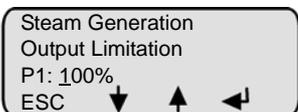
» press  or  until the "Operation Mode Parameters" submenu appears in the display



» press 



» press  again to select P1



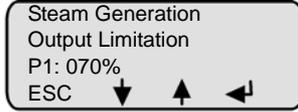
» press  and then set the first digit to 0; then press 



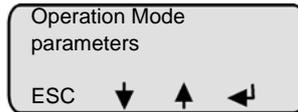
» the cursor is now located below the 2nd. digit, press 3 times to set the 2nd. digit to 7; then press



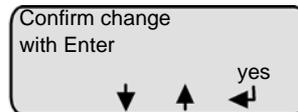
» now the cursor is located below the 3rd digit, press to finish modifying P1



» press



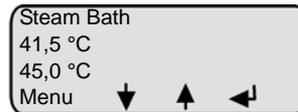
» press to exit the submenu



» the modification must be confirmed to be permanently saved;



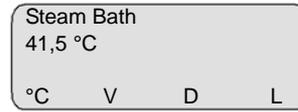
to do this press



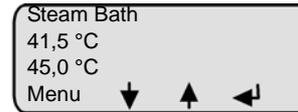
» press to exit the menu

**P3 Reset Maintenance Interval**

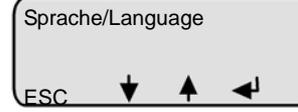
After maintenance, reset the service interval as shown below (green LED is still blinking):



» press



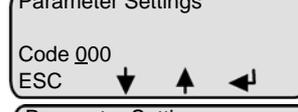
» press



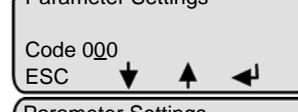
» press or until "Parameter Settings" appears in the display



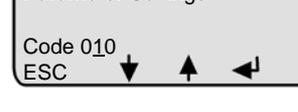
» press



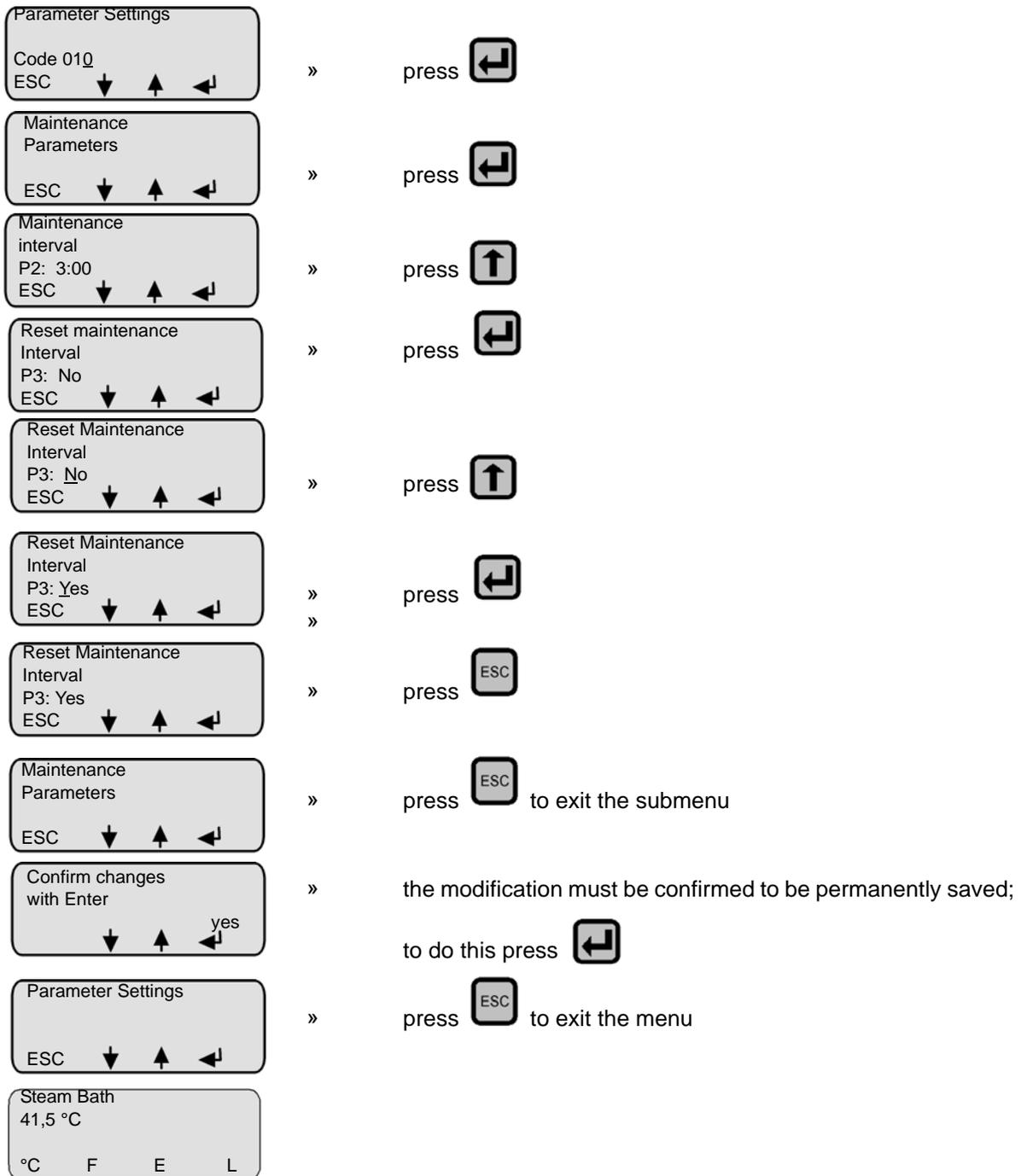
» press



» press



» press



#### A4 Stand-By Blow-Down

If the controller or hygrostat demands no humidity from the humidifier for a long period of time, it is advisable to flush out the cylinder water. At Parameter A4 Stand-By Blow-Down, the time period is set after which the complete blow-down is automatically performed. Water will not be fed into the cylinder until a new demand signal is received.

**A17 Stand-by heating**

The stand-by heating keeps the cylinder water warm when no request is pending. The heating takes place if the safety chain is closed at intervals according to parameter C16 for the interval time A17 and according to parameter C17 for the on time A17.

**C16 Interval time A17**

The C16 parameter defines the length of the pause time between the phases of the stand-by heating (active only if A17 = Yes).

**C17 On time A17**

The C17 parameter defines the length of the heating period for the stand-by heating (active only if A17 = Yes.)

**E1 Xp-PI-Controller**

Boosting PI-controller =  $100/E1$  [ $Xp = 0 - 100\%$ ]

**E2 Tn-PI-Controller**

Reset Time PI-controller [ $Tn = 0 - 255$  sec]

**E5 Base Relay**

The base relay provides a potentialfree two-way contact at terminals 28, 29 and 30 (rated load: 250V/8A) (see page 59).

It is activated if certain operational conditions apply. The operational condition "collective fault" is preset.

It is possible to associate another operational condition with the base relay circuit, also see Section: "Summary Table of Parameters" on Page 35, "Parameter E5."

**E6 1. Transmitting Relay**

The switching function of this relay is factory set to "Essence Injection" and should not be modified.

The relay provides a potentialfree two-way contact at terminals 31, 32 and 33 (rated load: 250V/8A).

---

**E7 2. Transmitting Relay**

The switching function of this relay is factory set to “Exhaust Fan” and should not be modified. The relay provides a potentialfree two-way contact at terminals 34, 35 and 36 (rated load: 250V/8A).

**E8 3. Transmitting Relay**

The switching function of this relay is factory set to “Supply Fan” and should not be modified. The relay provides a potentialfree two-way contact at terminals 37, 38 and 39 (rated load: 250V/8A).

**E9 4. Transmitting Relay**

The switching function of this relay is factory set to “Light” and should not be modified. The relay provides a potentialfree two-way contact at terminals 40, 41 and 42 (rated load: 250V/8A).

**E17 Baud Rate**

As an option, the Comfort / Comfort Plus can be supplied with an RS485 computer interface. Here one can set the required baud rate for data transfer.

**H1 Counter Blow-Down** (only for electrode humidifiers)

Using this parameter, one specifies how many solenoid valve cycles occur before a partial blow-down is performed. The preset value should only be modified in consultation with HygroMatik.

**H2 Time Partial Blow-Down** (only for electrode humidifiers)

Using this parameter, set the pump run time during partial blow-down. This is given as a specified blow-down time in seconds.

**H6 Full Blow-Down**

With this parameter, you turn the full blow-down function on and off. The setting “Blow-Down Yes” means that blow-down is switched on.

**H11 Counter Partial Blow-Down** (only for HeaterLine Type humidifiers)

Using this parameter, you specify the quantity of steam. After the steam humidifier has produced this quantity of steam, the control initiates a partial blow-down. The preset value should only be modified in consultation with HygroMatik.

**H12 Time Partial Blow-Down** (only for HeaterLine Type humidifiers)

With this parameter, you set the pump run time during partial blow-down. This is given as a specified blow-down time in seconds. The preset value should only be modified in consultation with HygroMatik.

## **P2 Maintenance Interval**

The Comfort / Comfort Plus Control records the quantity of steam actually produced. The total steam quantity maintenance interval is saved in Parameter P2 Steam Amount Service Interval. If the humidifier has produced this quantity of steam, the green LED on the operating unit blinks continuously (service message). The frequency of maintenance depends primarily on the water quality (conductivity, carbonate deposits) and on the interim steam amount produced. The maintenance interval can be adjusted to the water quality using Parameter P2.

## **P5 Address**

As an option, the Comfort DS / Comfort Plus DS controls may be equipped with a RS485 or RS232 computer interface for use with the Modbus RTU protocol. P5 allows for setting the Modbus-Address.

## **P11 Reset service contactor Reset main contactor interval**

After the preprogrammed number of operations of the main contactor (K1) the HygroMatik control provides the message "Maintenance K1". It is recommended to swap the main contactor and to put the message back. The programming sequence is done in a manner similar to the parameter "P3 Reset Service Interval". On reaching the number of operating cycles programmed, the message „Maintenance K1“ is displayed. It is recommended that the main contactor is then replaced and the message erased.

## **P15 Parity**

P15 allows for setting the parity bit for the RS485 or RS232 serial interface:

8-N-1: no parity

8-E-1: even parity

## **T0 Timer Mode (only available with Comfort Plus-DS Control)**

If the Timer Mode T0 is programmed to a daily or weekly period of operation and the external safety chain is closed the steam generator is released during the programmed periods. In these periods the steam generator produces steam (if the steam bath temperature is below the set temperature).

### **Setting the system time and date:**

For commissioning and after changing the battery the current system time and date has to be set.

By pressing  in the time clock menu the system time is displayed.

Pressing  again allows to change the system time with  or  .

Confirm entry with  .

Afterwards the current system date can be displayed by pressing



Changing the system date corresponds to the operating sequence for the system time.

### Setting the Timer Mode

There are three possible settings for the time clock:

- **off:** time clock is disabled
- **weekly:** every day the steam generator is released for the same period of time
- **daily:** for each weekday the steam generator is released for a special period of time

#### The setting:

Within the submenu „Time Clock“ press  until „Timer Mode“ appears. Select the „Timer Mode“ submenu by pressing  and choose between the three possible settings with . By pressing  the chosen setting is stored. If a daily or weekly timer mode is chosen press  for putting in the respective switch-on and switch-off times [hh:mm] (T1 and T2 = weekly operating period; T3 and T16 daily operating period).

### U5 Pumping without K1 (main contactor deactivated during blow-down)

With this parameter, one can specify the switching status of the “On” / “Off” contactor during blow-down. At the “on” setting, the control will switch off the contactor during the blow-down procedure. This setting could be useful if the power supply line is routed through a sensitive residual-current-operated circuit breaker (rccb).

### U6 Operating Mode

With parameter U6, one can set the humidifier control type.

### 6.2.3.1 Values and Operational Conditions

If the operating mode is set to “with status” using Parameter D0 (see page 38), the operational conditions below are displayed in the 1st line of the display and a readout value is displayed in both the 2nd and 3rd lines.

#### Readout Values

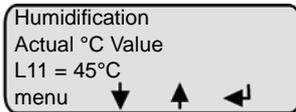
Using  or , you can toggle between the readout values (L x) below:

Readout	
L15	Y1 (solenoid valve) operation cycles
L14	K1 (main contactor) operation cycles
L13	Working hour [dddd:hh]
L12	Output signal [%]
L11	Actual °C Value [°C]
L10	Set Value °C [°C]
L5	Output limitation [%max.output]
L2	Actual current [A]
L1	Steam output [kg/h]
L0	Steam amount[10 <sup>3</sup> kg]

**Please note**

Normally the display shows the operational conditions of the humidifier and a readout value. The readout value is selected as in the example below:

**Example:** The standard display should show the “actual value relative humidity” (L7):



- » Select the Actual °C Value (L11) with  or 
- » Confirm selection with 

#### Operational Conditions (dependent on unit type)

The display shows the following operational conditions:

Unit Type	
HyLine, CompactLine, MiniSteam	HeaterLine
- Humidification / Heating up	- Humidification / Heating up
- Stand-by	- Stand-by
- No demand	- No demand
- Filling	- Filling
- Partial blow-down	- Partial blow-down
- Stand-by blow-down	- Stand-by blow-down
- Dilution	- Max.-level
- Full blow-down	- Full blow-down
- Blow-down overcurrent	
- Safety stop	- Safety stop

### **Humidifying/Heating up**

The steam humidifier produces steam if a demand from the hygrostat or controller is present (safety interlock must be closed). After a humidifier cold start-up, or after a full blow-down, **Heating up** displays for a short time. The display reads **Humidifying** only after the first refill.

### **Stand-By**

The safety interlock is open. The unit is producing no steam.

### **No Demand**

The demand value from the controller is less than the activation point of the steam humidifier. The unit produces no steam.

### **Filling**

The control activates the inlet solenoid valve. The cylinder is supplied with water.

### **Stand-by Blow-Down**

If the controller or hygrostat demands no humidity from the humidifier for a long period of time, a full-blowdown is automatically performed after a specified period. This prevents standing water in the cylinder. The display shows Blow-Down. Set the time period using Parameter Stand-By Draining (A4).

### **Partial Blow-Down**

In order to dilute the concentration of the cylinder water, the control regularly performs a partial blow-down.

### **Full Blow-Down**

Depending on water quality, a complete blow-down is done every 3-8 days.

### **Blow-Down overcurrent**

At cold start-up, the nominal current increases to a maximum of 128% in order to achieve a rapid start-up. When this current value is reached, a **power surge blow-down** is triggered and performs partial drainage of the cylinder.

### **Dilution**

The **Dilution** message is displayed if an additional partial blow-down is required. This occurs for example at high conductivity levels, with a significantly fluctuating control signal, or when drainage is blocked.

### **Safety stop**

With parameter D5 it is determined whether and when the steam generator should stop operation after the safety interlock has been closed. If the steam generator stops the message **Safety stop** is displayed. By opening and closing the safety interlock the steam generator restarts operation for the programmed hours.

## 7. Basic- DS

If the steam humidifier is equipped with a control type Basic-DS the Basic-DS-display unit does not include any LC-display or keypad.

Communication between user and steam bath control is thus not possible. Changing parameters is only possible when connecting an optional available display (Comfort-DS-display) instead of the Basic-DS-display.

**Please note**

Chapters „User Mode - Communication with the Control (Comfort-DS/ Comfort Plus-DS) and „Operating Mode - Advanced Communication with the Control (Comfort-DS/ Comfort Plus-DS)“ do not apply to Control type Basic-DS.

### 7.1 Basic Construction

The HygroMatik control Type Basic-DS consists of a main PCB and a display unit with icons to describe the LED.

#### 7.1.1 Basic-DS Display Unit



Using 5 LED, the display unit of the Basic-DS Control provides the user with information about operational conditions and fault messages:



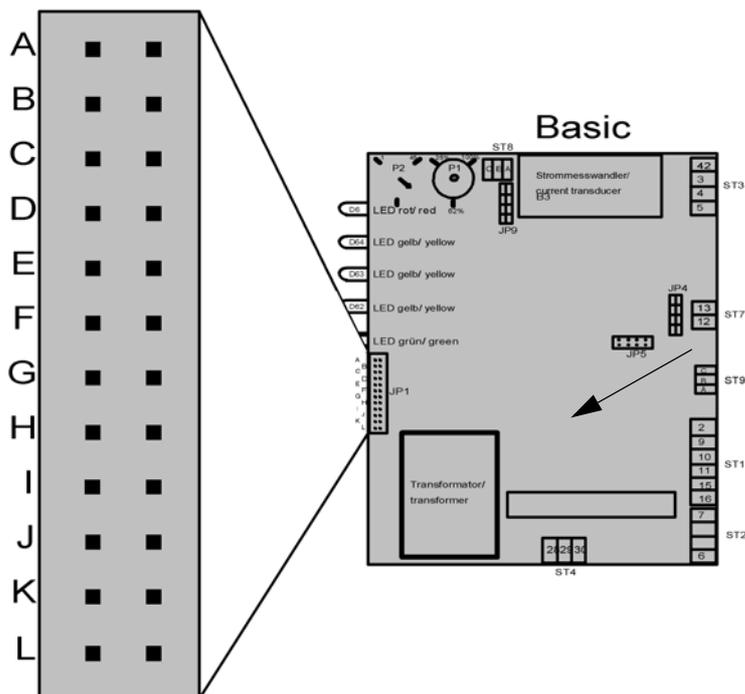
The jumper is referred to as “open” if there is no plug on either pin or if only one of the pins is covered.

**NOTICE**

**Change jumper settings only when the system is turned off!**

Disregard may result in damage to the control or unpredictable behavior

The jumper strip JP1 has 12 jumper positions, designated by the letters A to L.



**7.3.1 Brief Description of Jumpers**

Jumper	Jumper Function
A	jumper has to be open
B	jumper has to be open
C	jumper has to be open
D	Stand-by Draining Off
E	Main contactor switched off during blow-down
F	Less frequent partial blow-downs (-50%)
G	More frequent partial blow-downs (+100%)
H	Full blow-down switched off
F+G+H	Fully demineralized feed water
I	(no jumper placed in the factory)
J	(no jumper placed in the factory)
K	(no jumper placed in the factory)
L	(no jumper placed in the factory)

---

## 7.3.2 Explanation of Jumper Functions

### Jumper A

The standard setting for this jumper is open.

### Jumper B

The standard setting for this jumper is open.

### Jumper C

The standard setting for this jumper is open.

### Jumper D / Stand-By Blow-Down Off

If this jumper is not jumpered, the “stand-by blow-down” function is active.

If the remote switch/safety interlock is open for a long while, an automatic stand-by complete blow-down occurs after a set period (24 hours).

The standard setting for the “stand-by blow-down” function is active.

### Jumper E / Main Contactor Switched Off at Blow-Down

(Function only valid for electrode steam humidifiers)

The state of the circuit for the main contactor is specified with Jumper E.

Main contactor on: Jumper open  
(standard setting)

Main contactor off: Jumper jumpered

The setting “main contactor off” specifies that the electrodes are disconnected from the power supply during blow-down. This setting may be advisable if the power line is run through a residual current circuit breaker (FI).

### Jumper F / Less Frequent Partial Blow-Down (-50%)

If this jumper is jumpered, the “less frequent partial blow-down (-50%)” function is active.

The control periodically performs a partial draining of the cylinder (partial blow-down) in order to dilute the cylinder water; salt concentrates in it during routine operation because only pure water is evaporated.

If less conductive feed water is used (= lower salt content), it may be advisable to perform partial blow-downs less often to ensure that the humidifier always attains nominal steam output efficiently (only applies to electrode steam humidifiers).

Before modifying this parameter, please consult with HygroMatik.

**Jumper G / More Frequent Partial Blow-Down (+100%)**

If the jumper is jumpered, the “more frequent partial blow-down (+100%)” function is active.

The control periodically performs a partial draining of the cylinder (partial blow-down) in order to dilute the cylinder water; salt concentrates in it during routine operation because only pure water is evaporated.

If highly conductive feed water is used (= higher salt content), it may be advisable to perform partial blow-downs more often in order to minimize electrode corrosion or remove more calcium build-up.

Before modifying this parameter, please consult with HygroMatik.

**Jumper H / Full Blow-Down Switched Off**

If this jumper is jumpered, the “full blow-down switched off” function is active.

In addition to partial cylinder drainage (partial blow-down, see above), the control also performs a complete blow-down every 5-8 days of continuous operation.

If feed water with very low conductivity is used (= very low salt content), it may be advisable to deactivate the complete blow-down to ensure that the humidifier always attains nominal steam output efficiently (only applies to electrode steam humidifiers).

Before modifying this parameter, please consult with HygroMatik.

**Jumper F+G+H / Fully Demineralized Feed Water**

(this function is only valid for heater element humidifiers of Type HeaterLine)

If all three jumper are jumpered, the “fully demineralized feed water” function is active.

No partial and total cylinder blow-downs are necessary when using fully demineralized water. The “fully demineralized water” function prevents blow-downs.

**Please note**

This function should not be activated when using electrode steam humidifiers of Type HyLine, CompactLine or MiniSteam.

**Jumper I**

The standard setting for this jumper is open.

**Please note** This jumper may not be jumpered or only jumpered after consultation with HygroMatik.

**Jumper J**

The standard setting for this jumper is open.

**Please note** This jumper may not be jumpered or only jumpered after consultation with HygroMatik.

**Jumper K**

The standard setting for this jumper is open.

**Please note** This jumper may not be jumpered or only jumpered after consultation with HygroMatik.

**Jumper L**

The standard setting for this jumper is open.

**Please note** This jumper may not be jumpered or only jumpered after consultation with HygroMatik.

**Jumper E and J inverted**

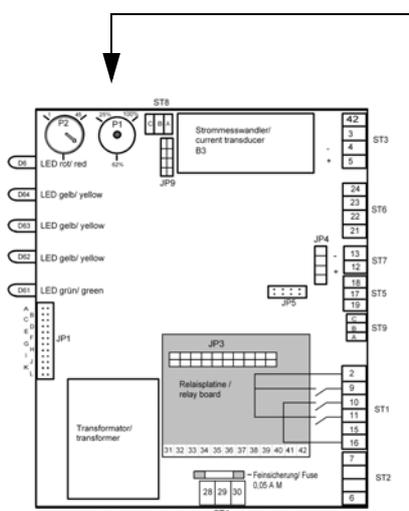
After the preprogrammed number of operations of the main contactor (K1) the HygroMatik control provides the message "Maintenance K1". During this, the green LED blinks rapidly. By appropriately setting of the jumpers, this message can be reset. Therefore please turn off the unit and identify the status (open or closed) of the jumpers E and J. By inserting or removing the jumpers create inverted status of jumpers. Turn on the unit for about 5 seconds. Then turn off the device and restore the old status of the jumpers. This resets the message.

### 7.3.3 Description of Potentiometer

#### 7.3.3.1 Potentiometer P1 / Steam Generation Output Limitation

The control includes a Potentiometer P1 for setting the steam generation output limitation. Using the steam generation output limitation, the steam output can be set to a value between 25% and 100% of nominal output.

Limitation of steam output may be required for better control.



#### 7.3.3.2 Potentiometer P2 / Pump Run Time

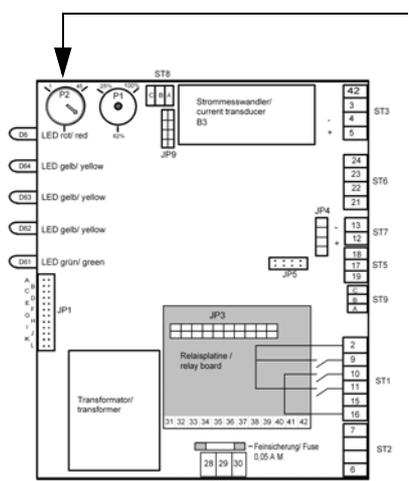
The control includes an additional Potentiometer: Potentiometer P2. This is used to set the pump run time during partial blow-down. The Potentiometer is properly set to the delivered humidifier type.

Depending on water quality, resetting the pump run time may be advisable. The following may apply:

very high conductivity of feed water = longer pump run time

very low conductivity of feed water = shorter pump run time

Please get in contact with HygroMatik before modifying this parameter.



### 7.3.4 Potentialfree Outputs

The rated load of the relay contact is 250V/8A.

#### 7.3.4.1 Collective Fault - Base Relay

The Basic-DS Control is normally supplied with a base relay programmed for a collective fault i.e. the base relay is triggered in case of a malfunction. The potentialfree contact is shipped as a two-way contact.

The connection terminal is located on the main PCB (normally closed contact: connection terminals 28 and 30; normally open contact: terminals 28 and 29).

The switching signal which switches over the base relay may be modified using Parameter E5 if an optional available LC-display is connected to the board instead of the normal Basic display.

For an overview of possible fault messages, see Section: “Summary Table of Parameters” on Page 52, description of Parameter E5.

The factory setting for the switching signal is “collective fault.”

#### **7.3.4.2 Humidification:**

The message “humidification” can be accessed directly on the main contactor as specified in the wiring diagram.

#### **7.3.4.3 Signal Output**

On the main PCB, a signal output is located at terminals 12 (+) and 13 (-).

The internal control signal of the humidifier is displayed as a proportional 0 - 10 V DC signal. This 0 - 10 V DC signal can be used as „external control signal“ for further humidifiers.

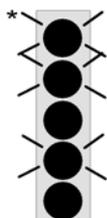
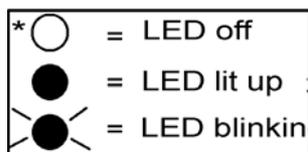
## 8. Fault Messages (Comfort- DS / Comfort Plus- DS und Basic- DS)

The control Comfort- DS / Comfort Plus- DS and also Basic-DS constantly monitor all important functions of the humidifier. In the case of a fault the humidifier switches off.

In case of a malfunction, the red LED blinks on the display and operating panel and one of the following messages is displayed (depending on unit type):

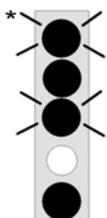
Fault Name		Unit Type	
		HyLine, CompactLine, MiniSteam	HeaterLine, HeaterCompact
Blow-down fault	F1	x	x
Thermo sensor activated	F2		x
Max.-level	F3		x
Fault filling	F4	x	x
°C sensor fault	F6	x	x
Fault sensor	F7		x
Maintenance	F8	x	
System failure	F9	x	x
Fault main cont.	F10	x	
Steam-down time	F11		x
Fault °C Max.	F12	x	x
Lost ground control		x	x

(also see chapter „Faults and Messages“)



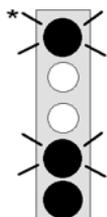
### Fault °C sensor

If the recorded temperature remains outside the allowable temperature range of 0° to 130°C (50.4 to 0.42 kOhm) for longer than 5 minutes, the control displays **Fault °C sensor**.



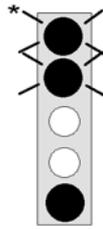
### Fault °C Max

If the recorded temperature is higher than the maximum allowed cabin temperature for longer than 60 seconds, the control displays **Fault °C Max** and deactivates the steam generator.



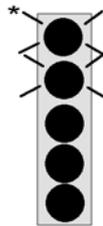
### Blow-Down Fault

The control periodically activates the blow-down pump. If no water or insufficient water is flushed out during blow-down, the control displays **Blow-Down Fault**.



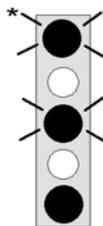
**Fault Thermo sensor**

If a thermo sensor has been tripped, the control registers this with the fault message “**Thermo sensor.**”



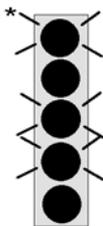
**Fault Max. Level**

If the water level in the cylinder reaches maximum five times within a five hour period, the control displays the fault **Max. Level.**



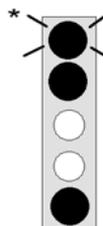
**Fault Filling**

The control activates the solenoid valve for a maximum of 30 minutes. The water in the cylinder should reach a specified level within this time period. If this is not the case, the control registers a **Fault Filling.**



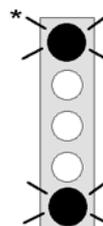
**Fault sensor**

Water level adjustment in HeaterLine type humidifiers is performed using two float switches and three reed contacts. If the control registers that the reed contacts have switched on or off in the wrong sequence, the display shows **Fault sensor.**



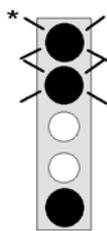
**Fault steam-down**

When steam is required, the electronics activates the solenoid valve in time intervals. If the electronics has not activated the solenoid valve over a period of many hours, the fault message “**Fault steam-down**” appears in the display.



**Maintenance**

After one hour of operation at maximum water level, the control switches off the steam generator. The display shows **Maintenance.** In most cases, maintenance on the cylinder is required. The fault message “**Maintenance**” appears on the display.



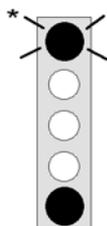
### **Fault Main Contactor**

The control activates the main contactor if steam is required from the humidifier and the safety interlock is closed.

The control switches off the main contactor if the safety interlock is open or if steam is no longer required.

If the control detects current for a minimum of 15 seconds, even though the main contactor should have been deactivated, the control displays “**Fault Main Contactor.**”

The maximum water level message is typically displayed only when the main contactor is activated, i.e. if steam is required and the safety interlock is closed. If the control registers maximum water level for longer than 15 seconds, even though the safety interlock is open or no steam is required, the control displays “**Fault Main Contactor.**”



### **System failure**

Mainboard is defective.

### **Lost Ground Control**

Communication between main board and display is disturbed.

## 9. For the Installer

### 9.1 Temperature Sensor Installation

With steam baths, a temperature sensor must be installed in the cabin. The sensor measures the active temperature and sends the value to the control. The recorded temperature constitutes a control variable for controlling steam production.

Please note:

- Do not install the sensor close to the steam manifold.
- Mount the sensor on the wall and not in or under the wall paneling.

**Please note** The best installation location for the temperature sensor is 800 - 1000 mm above the bench surface (about the head height of the steam bather).

#### **▲ WARNING**

**Risk of scalding due to high steam temperature effected by temperature sensor manipulation!**

Do not cover the temperature sensor or douse with water.

### 9.2 Temperature Sensor Connection

Connect the temperature sensor cable to the designated terminals 6 and 7 on the HygroMatik steam generator.

Test using the table below. While the sensor has been calibrated in the factory, subsequent adjustment within a range of -5K to +5K is possible using a 2nd temperature gauge.

Temperature Resistance Table	
Temperature [°C]	Resistance [kOhm]
10	28,5
20	18,5
30	12,3
40	8,3
50	5,8
60	4,1
70	2,9
80	2,1

### 9.3 Installation of Essence Injector with Peristaltic Pump (Optional)



**Please note:**

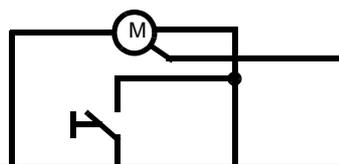
- Place essence feed (pos. 5 on page 17) as close as possible to the steam bath.
- Position the essence feed so that no essence can flow into the HygroMatik steam generator (1).
- Position peristaltic pump (2) above the essence reservoir (3), but no higher than 1.7m.
- The essence feed (5) may be located no higher than 4m above the essence pump.

**Installation:**

- Install essence reservoir (3) in the proper position.
- Install the peristaltic pump (2) above the essence reservoir (but no higher than 1.7m).
- Install suction pipe between peristaltic pump (2) and essence reservoir (3).
- Install essence return line between peristaltic pump (2) and essence reservoir (3) (only valid for peristaltic pump type DSD9911).
- Install line (4) between peristaltic pump (2) and essence feed (5).

#### 9.3.1 Electrical Connection Peristaltic Pump\*

The frequency and pulse duration of essence delivery for a peristaltic pump type EP230 or EP24 can be set at the steam generator. Essence delivery only occurs during steam production.



Peristaltic Pump EP230	N	230V or 24V	230V or 24V Impulse	PE
	1 blue	2 black	3 brown	
Peristaltic Pump EP24	N	24V	24V Impuls	PE
	brown	black	grey	

<b>Steam generator</b>	8	13	9		<b>24V</b>
	18	19	17		<b>230V</b>

Connection diagram for HygroMatik peristaltic pumps type: EP230 and EP24



Peristaltic Pump EP230

**Connection with 230V Peristaltic Pump type EP230\***

Lay the connection cable from the peristaltic pump to the steam generator at terminals 17, 18 and 19 (with a 230 V peristaltic pump, see connection schematic above). The peristaltic pump is protected by the 1.6A main fuse of the steam generator.



Peristaltic Pump EP24

**Connection with 24V Peristaltic Pump Type EP24\***

Lay the connection cable from the peristaltic pump to the steam generator at terminals 8, 9 and 13 (24 V peristaltic pump, see connection schematic above). The peristaltic pump is protected by a 2.5 A micro fuse.

\*: not valid for steam generators type C01 and C02



Peristaltic Pump EPLogic

**Connection with 230V Peristaltic Pump type EPLogic with own control logic (option)**

The peristaltic pump type EPLogic is separately supplied with a voltage supply of 230 / 240VAC, 50 / 60Hz. The parameters for dosing and interval time can be changed on the display and control unit of the peristaltic pump.

The peristaltic pump EPLogic receives the release for dosing from the steam generator according to the following electrical connections:

		release, potential free	
terminal	steam generator	25	27
	peristaltic pump EPLogic	13	14

## 9.4 Fan Installation (Optional)

In any steam bath, an exhaust fan (pos. 10 see on page 17) should be installed. The fan removes warm air from the steam bath in order to ensure continuous steam supply and stable temperature control.

Depending on the configuration of the steam bath, an air supply fan (8) can also be operated.

In the steam bath, the exhaust fan should be installed:

- high up and
- across from the air supply vent

In the steam bath, the supply fan should be installed:

- down low and across from the exhaust vent



### 9.4.1 Connection for 24V Steam Bath Exhaust Fan (Optional)\*

Connect fan cables to the designated terminals 10 and 11 (24V) in the steam generator. The fan is protected by a 1.6 A micro fuse. The maximum contact load is 40 W.

**Please note**

Using Parameter D1, the exhaust fan can be operated in automatic or continuous mode.

### 9.4.2 Connection for 24V Steam Bath Supply Fan (Optional)\*

Connect fan cables to the designated terminals 10 and 12 (24V) in the steam generator. The fan is protected by a 1.6 A micro fuse. The maximum contact load is 40 W.

---

### 9.4.3 Connection for 230V Steam Bath Fans (Optional)

**⚠ WARNING****Risk of electrical shock hazard if not observed!**

Use safe low voltage (24V) for the fans and light in the steam cabin.

---

When employing 230V fans, ensure sufficient distance between the fans and the steam cabin. In the steam generator, connect exhaust fan cable to the designated terminals 20 and 21 (230V) and connect supply fan cable to terminals 20 and 22 (230V). The maximum contact load per fan is 40 W.

### 9.5 Cabin Light Installation (Optional)

Cabin lighting may also be connected to the steam generator.

#### 9.5.1 Cabin Light Connection (Optional)

Connect cabin light cable to the designated terminals 13 and 14 (24 V supply voltage) in the steam generator.

The cabin lighting is protected by a 1.6 A micro fuse. The maximum contact load is 40 W. Switch lighting on and off using the software key **L** on the operating panel.

\*: not valid for steam generators type C01 and C02

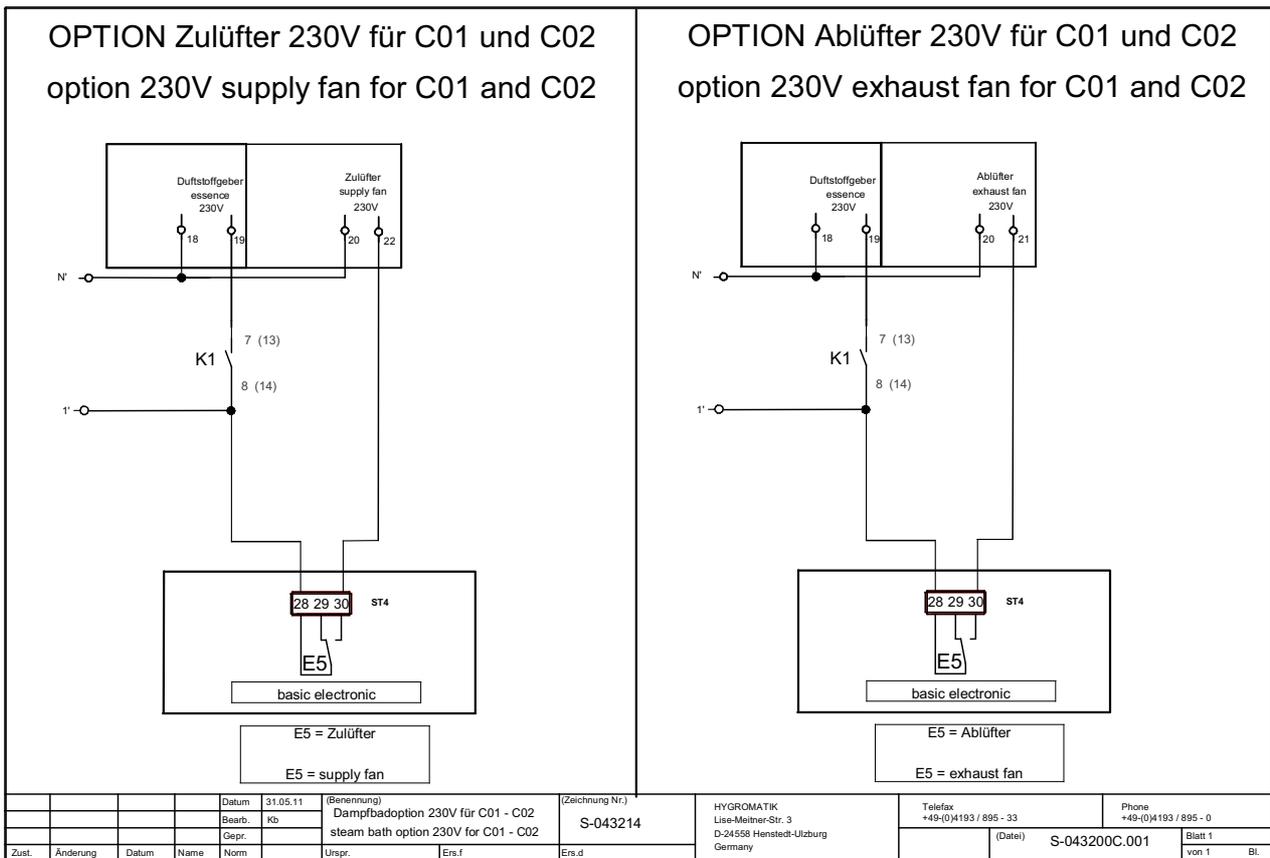
### 9.5.2 Connection for 230V exhaust/supply fan for steam generators type C01 and C02

The base relay provides a potentialfree two-way contact at terminals 28, 29 and 30 (rated load: 250V/8A).

It is activated if certain operational conditions apply. The operational condition "collective fault" is preset.

It is possible to associate another operational condition with the base relay circuit, also see Section: "Summary Table of Parameters", "Parameter E5."

If parameter E5 is set to „14=exhaust fan" the base relay is switched when the exhaust fan should be active.



## 9.6 Switch/Safety Interlock

The steam generator is only operative when terminals 1 and 2 are bridged. In case of neither a remote switch nor a safety device wired across terminals 1 and 2, a wire bridge must be inserted.

The steam generator is only allowed to start operation if the contact between terminal 1 and 2 is closed. If neither a remote switch nor a safety device are wired to terminal 1 and 2, a wire bridge must be installed.

**Please note**

Factory setting has no wire bridge across terminals 1 and 2.

**Remote switch**

For switching the HygroMatik steam generator on and off remotely, a remote switch is to be connected across terminals 1 and 2. With the switch closed the steam generator is operative. When opening the contact across terminals 1 and 2, the steam generator ceases operation.

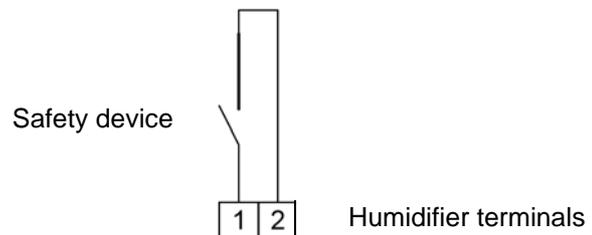
**Safety interlock**

The wire loop across terminals 1 and 2 is used for safety interlock. Safety devices such as an emergency shut-off switch or a max.-thermostat may be wired in here.

**▲ WARNING**

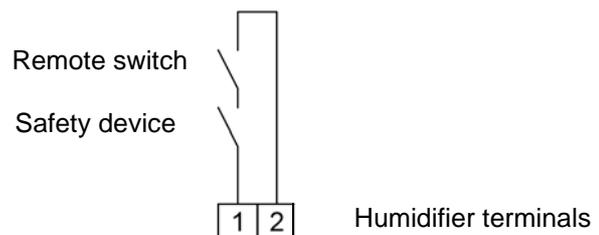
**Risk of scalding due to steam overheating in cabin caused by temperature sensor failure!**

Installation of a max-thermostat in the safety interlock is strongly recommended.



**Safety interlock and Remote switch**

If both a circuit protection device and a remote switch are to be used, wiring is in series.



**NOTICE**

**Ensure proper contact specification!**

Contacts must be potential-free and rated for 230 VAC switching.

---

**⚠ WARNING**

**Risk of electrical shock hazard!**

Within the steam cabin, only safe low voltage (24V) may be used.

---

## 10. Potential Free Signal Output

### 10.1 Base Relay and Signal Relay PCB

The contact load is 250V/5A.

#### 10.1.1 Base Relay and Collective Fault

The base relay (on the PCB) delivers a potentialfree two-way contact (load: 250V/8A) to terminals 28, 29 and 30.

Signal Relay / Contact	Contacts	Parameter for Selecting Switching Signal	Setting	Factory Setting for Switching Signal
Base Relay	28, 29, 30	E5	0	Collective Fault
Normally Closed Contact	28, 29			
Normally Open Contact	28, 30			

It is triggered when a specified operational condition is present. The preset operational condition is "Collective Fault."

It is possible, but not advisable, to assign another operational condition to the base relay / relay circuit (also see Summary Table of Parameters, Parameter E5).

**Please note**

If the steam generator C01 or C02 is equipped with the "option 230V supply fan for C01 and C02" or "option 230V exhaust fan for C01 and C02", the switching message „Collective Fault" is not available.

**Humidification:**

The message **humidification** can be directly accessed from the main contactor as indicated in the wiring diagram.

#### 10.1.2 Signal Relay PCB and Steam Bath Operation\*

The signal relay PCB is optional attached to the main PCB of the DS-Comfort / Plus Control or the Basic-DS. The signal relay PCB provides four additional signal relays. Each relay is designed to control a specified steam bath component. Below are the factory settings for the relay switching functions:

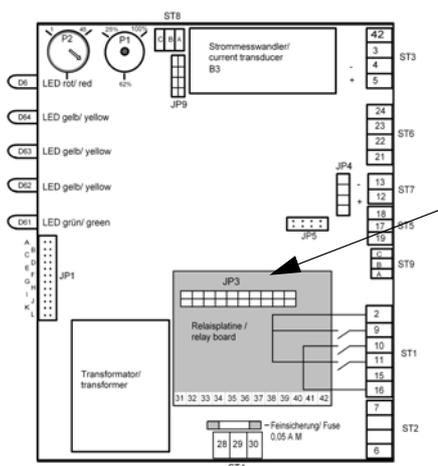
\*: not valid for steam generators type C01 and C02

Signal Relay / Contact	Contacts	Parameter for Selecting Switching Signal	Setting	Factory Setting for Switching Signal
1. Signal Relay Normally Closed Contact Normally Open Contact	31, 32, 33 32 33	E6	14	Essence Injector
2. Signal Relay Normally Closed Contact Normally Open Contact	34, 35, 36 35 36	E7	13	Steam Bath Exhaust Fan
3. Signal Relay Normally Closed Contact Normally Open Contact	37, 38, 39 38 39	E8	15	Steam Bath Supply Fan
4. Signal Relay Normally Closed Contact Normally Open Contact	40, 41, 42 41 42	E9	16	Light

The switching functions of the relays can be modified using parameters. However, the functions are not intended for modification as the wiring of the humidifier is configured for the factory settings.

**Please note**

Do not modify Parameters E6 and E9 except in consultation with HygroMatik, since this could lead to malfunctions.



**Retrofitting a Signal Relay PCB:**

Plug the socket connector JP1 of the relay signal PCB into the socket base JP3 on the main PCB, so that the two holes on the signal relay PCB line up with the internal thread bolts (main PCB side).

Secure the signal relay PCB with the two screws provided.

## 11. Initial Operation

### ⚠ WARNING

#### Risk of injuries when the device is handled improperly.

The unit may only be started up by qualified personnel.

Before starting up the device for the first time, the following operations must be well known:

#### How to switch off the steam generator:

- » Switch off unit by means of the control switch.
- » Close the water supply shut-off cock.

#### How to switch on the steam generator:

- » Open supply water shut-off cock.
- » Switch on unit by means of the control switch.

HygroMatik (R)  
Self Test  
LED Test

HygroMatik (R)  
Self Test  
Partial blow-down

Steam Bath  
X.X °C  
°C F E I

The following functions are executed during the start-up routine:

- The unit performs self-tests.
- The LEDs on the control panel light up briefly in succession.
- Subsequently, the blow-down pump is activated for a few seconds. This step checks pump operation and partial water exchange during restart (applies only to electrode steam humidifiers).
- After self-tests are completed, the display reads:

If the cabin temperature is a) below setpoint of **temperature** and b) if the **safety interlock** is closed (please see also chapter „Remote Switch / Safety Interlock)

the humidifier starts to produce steam.

#### Additional Checks:

- All electrical functions must be available.

As soon as the solenoid valve periodically feeds water, operation with nominal output has been achieved and the cold start-up procedure is completed.

- » Monitor the unit and allow to run for 15-30 minutes. If leakage occurs, switch off the unit.
- » Repair leaks.

### ⚠ WARNING

#### Risk of electrical shock!

Follow safety instructions for work on live components.

Unit cover must be in place and secured.

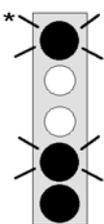
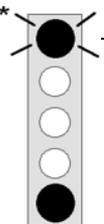
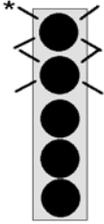
## 12. Faults and Messages / Conditions

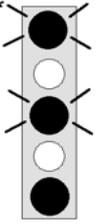
**NOTICE**

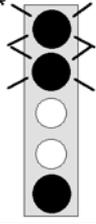
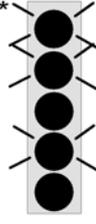
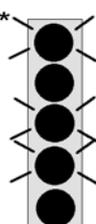
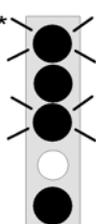
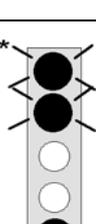
**Switch off the steam humidifier immediately if a fault occurs!**

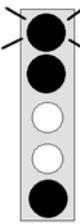
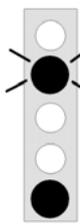
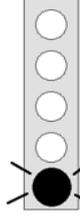
Faults are only to be remedied by qualified personnel following the proper safety instructions.

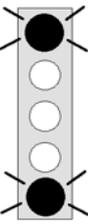
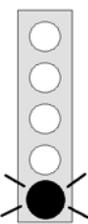
**Please note** The Section Fault Messages details which fault messages are possible for which humidifiers.

LED Display	HL ***	Hy,C ***	Message / Mal-function Displayed*	Probable Cause	Resolution
	X	X	<b>Fault Blow-Down</b> Unit shuts off automatically	<ul style="list-style-type: none"> <li>Blow-down pump has not been electrically activated                             <ul style="list-style-type: none"> <li>- Cable connections are faulty</li> <li>- The relay on the main PCB is not operating</li> </ul> </li> <li>Defective blow-down pump</li> <li>Solenoid valve does not close properly. Water level in the cylinder sinks very slowly even though blow-down pump flushes out water.</li> <li>Blow-down pump operates, but no water is pumped out, i.e. the cylinder drain is blocked.</li> <li>Blow-down pump is blocked up with mineral deposits.</li> </ul>	<ul style="list-style-type: none"> <li>Check or replace cable connections</li> <li>Measure voltage at the PCB terminals against N or replace PCB</li> <li>Replace blow-down pump.</li> <li>Check solenoid valve.</li> <li>Thoroughly clean steam cylinder and base to prevent short-term blockage from reoccurring</li> <li>Check blow-down pump, drain assembly and cylinder for mineral deposits and clean.</li> </ul>
	X	X	<b>System failure</b>	<ul style="list-style-type: none"> <li>Mainboard is defective</li> </ul>	<ul style="list-style-type: none"> <li>Check mainboard. If necessary - change mainboard</li> </ul>
	X		<b>Fault Max.-Level</b> Unit shuts off automatically.	<ul style="list-style-type: none"> <li>If the water level "max. level" is reached, the pump switches on and drains the cylinder until the water level lowers to "operation." If the "max.-level" is reached five times, "max.-level" is displayed.</li> <li>Air pressure in the duct is too high. Duct air pressure enters the cylinder via the steam hose. Water is forced into the drain.</li> </ul>	<ul style="list-style-type: none"> <li>Reduce air pressure or detach vent pipes from the unit and place higher</li> </ul>

LED Display	HL *** HyC***	Message / Mal-function Displayed*	Probable Cause	Resolution
		Fault <b>Max.-Level</b> ctd.	<ul style="list-style-type: none"> <li>• Solenoid valve does not close properly. Water level in the cylinder rises slowly even though the solenoid valve has not been activated.</li> <li>• Water is supplied even though the steam humidifier is switched off. Solenoid valve remains open.</li> <li>• Inlet solenoid valve is receiving a constant electric signal. (If the unit is turned off, water feeding stops.)</li> <li>• Large amounts of deposits are interfering with and disrupting the blow-down cycle. Due to extra water entering the flushing mechanism, the max.-level is reached during the blow-down process.</li> </ul>	<ul style="list-style-type: none"> <li>• Check solenoid valve.</li> <li>• Clean solenoid valve.</li> <li>• The relay on the main PCB has stuck. Measure voltage at PBC-terminal 10 against N.</li> <li>• Clean humidifier, drain assembly and hose to the control cylinder.</li> </ul>
<p>*</p> 	X X	<p><b>Fault filling</b> Unit shuts off automatically.</p>	<ul style="list-style-type: none"> <li>• Solenoid valve or feed line is fouled or defective.</li> <li>• Defective coil.</li> <li>• Water supply is not open.</li> <li>• Solenoid valve has not been electrically activated.               <ul style="list-style-type: none"> <li>- The cable connections are faulty.</li> <li>- The relay on the main PCB is not operating.</li> </ul> </li> <li>• The steam hose has not been laid at enough of an incline, causing a water pocket to form. The steam flow is obstructed. For Electrode Steam Humidifiers:</li> <li>• Phase L3 is missing (external safety fuse is defective).</li> <li>• defective main contactor.</li> </ul>	<ul style="list-style-type: none"> <li>• Clean or replace solenoid valve or feed line.</li> <li>• Measure coil and replace.</li> <li>• Open water supply.</li> <li>• Check or replace cable connections.</li> <li>• Measure voltage at PCB terminal 11 against N ggf. Platine erneuern.or replace PCB</li> <li>• Check placement of steam hose. Remove water pocket.</li> <li>• Replace external safety fuse. Check for the reason that caused the fuse blow.</li> <li>• replace main contactor.</li> </ul>

LED Display	HL ***	HyC ***	Message / Mal-function Displayed*	Probable Cause	Resolution
		X	<b>Fault Main Contactor</b> Unit shuts off automatically	<ul style="list-style-type: none"> <li>Main contactor does not drop out.</li> <li>Relay on the PCB is stuck.</li> </ul>	<ul style="list-style-type: none"> <li>Replace main contactor.</li> <li>Replace PCB.</li> </ul>
	X	X	<b>Fault °C sensor</b> Unit shuts off automatically.	<ul style="list-style-type: none"> <li>Temperature sensor or line defective.</li> <li>Short circuit in sensor wire (no resistance).</li> </ul>	<ul style="list-style-type: none"> <li>Check temperature sensor and sensor line, replace if needed.</li> <li>Replace temperature sensor.</li> </ul>
	X		<b>Fault sensor</b> Unit shuts off automatically.	<ul style="list-style-type: none"> <li>Cable connections for the float switch are faulty.</li> <li>Plug for the float switch is not connected to the control</li> </ul>	<ul style="list-style-type: none"> <li>Check cable connections, replace if needed.</li> <li>Connect plug to the control.</li> </ul>
	X	X	<b>Fault °C Max</b> Unit shuts off automatically.	<ul style="list-style-type: none"> <li>Heat buildup in the cabin.</li> <li>Additional heat source in the steam cabin.</li> <li>Excessive power retention</li> </ul>	<ul style="list-style-type: none"> <li>Ensure continuous heat removal.</li> <li>check Parameter G9</li> </ul>
	X		<b>Fault Activated Thermo Sensor</b> Unit shuts off automatically.	<ul style="list-style-type: none"> <li>Thermo sensor on the top of the cylinder has been activated (HeaterLine = 2 thermo sensors, HeaterCompact = 1 thermo sensor).</li> </ul> <p>Heating element is coated by lime.</p> <ul style="list-style-type: none"> <li>Thermosensor on the heat sink for the solid state relay has been activated. Openings for chimney are covered.</li> </ul>	<ul style="list-style-type: none"> <li>Disconnect power supply. Wait until cylinder has cooled down. Press the release pin back down with needle-nose pliers or a screwdriver. Remove lime. Press the release pin back down and remove the blocking elements.</li> </ul>

LED Display	HL *** HyC***	Message / Mal-function Displayed*	Probable Cause	Resolution
	X	<p><b>Fault steam-down</b></p> <p>Unit shuts off automatically.</p> <p><b>Fault steam-down</b></p> <p>Unit shuts off automatically.</p>	<ul style="list-style-type: none"> <li>• Heater element is defective.</li> <li>• Phase failure. (External breaker has been tripped or is defective.)</li> <li>• Heater element is not being supplied with current.</li> <li>• Main contactor is not switching correctly.</li> <li>• PCB does not activate main contactor.</li> </ul>	<ul style="list-style-type: none"> <li>• Measure resistance of the heater element, replace heater element if needed. Heater element resistance at 4.5 kW: ca. 36 Ohm and at 6.75 kW: 24 Ohm</li> <li>• Replace circuit breaker and identify cause.</li> <li>• Check cable connections. Measure voltage.</li> <li>• Check main contactor, replace if needed..</li> <li>• Measure voltage at PCB terminals 12, 13, 14 against N. Replace PCB if necessary.</li> </ul>
	X	<p>Message <b>Cylinder Full</b></p>	<ul style="list-style-type: none"> <li>• Nominal current or nominal output not reached although cylinder filled up to maximum-limitations electrode. Water input is interrupted. Possible causes: <ul style="list-style-type: none"> <li>- Water conductivity too low.</li> <li>- Cold start.</li> <li>- Re-start following full blow-down.</li> <li>- Changing water conductivity.</li> <li>- Electrodes worn out</li> </ul> </li> <li>• Unit requires maintenance.</li> <li>• No electrode supply cable fed through current transducer ring.</li> </ul>	<ul style="list-style-type: none"> <li>• Continuous steam production and increasing water conductivity can cause the control lamp to switch off automatically after a period of operation time. nominal output is reached automatically. Feed a cable through current transducer ring.</li> <li>• Check water values and/or contact HygroMatik.</li> <li>• Replace electrodes.</li> <li>• See Service section in this manual.</li> </ul>
	X X	<p><b>Service</b></p>	<ul style="list-style-type: none"> <li>• The maintenance interval has expired.</li> </ul> <p><b>Please note</b></p> <p>The status of the four upper LED is depending on the momentary operation mode of the humidifier.</p>	<ul style="list-style-type: none"> <li>• Service or check steam humidifier. Reset the maintenance interval at Parameter P3 "Reset Maintenance Interval". With Parameter P2, the maintenance interval can be adjusted to the feed water quality.</li> </ul>

LED Display	HL ***	HyC***	Message / Mal-function Displayed*	Probable Cause	Resolution
	X	X	<b>Lost Ground Control</b>	<ul style="list-style-type: none"> <li>• Communication between main board and display is disturbed</li> </ul>	<ul style="list-style-type: none"> <li>• Check cable between mainboard and display</li> <li>• Check RS485 interface modules</li> </ul>
* 		X	<b>Maintenance</b> The system switches off after 60 min. in operation in cylinder full condition.	<ul style="list-style-type: none"> <li>• Unit requires maintenance:                             <ul style="list-style-type: none"> <li>- Cylinder full of scale deposits wich limit the electrodes immersion depth.</li> <li>- Electrodes worn out.</li> </ul> </li> <li>• Phase defective (external fuse faulty).</li> <li>• With very low water conductivity continuous steam production is insufficient in order to concentrate and raise the water conductivity.</li> </ul>	<ul style="list-style-type: none"> <li>• Clean steam cylinder and electrodes or replace electrodes.</li> <li>• Replace electrodes. (If electrode wear is high, see note in section „Electrode Exchange“ in unit hand-book)</li> <li>• Replace fuse.</li> <li>• Establish water values and/or contact HygroMatik about the problem.</li> </ul>
* 	X	X	Maintenance K1 The system still operates. The green LED flashes rapidly.	<ul style="list-style-type: none"> <li>• According to manufacturer specification 90% of the electrical lifetime is achieved. To avoid failure, a replacement of the main contactor is recommended in the short term.</li> </ul>	<ul style="list-style-type: none"> <li>• Replace main contactor.</li> <li>• See parameter description "P11 reset main contactor interval" for Comfort / Comfort Plus control or "Brief Description of Jumpers" for Basic control..</li> </ul>
	X	X	<b>Safety stop</b>	<ul style="list-style-type: none"> <li>• Parameter D5 for limitation of operating time is activated. The steam generator stopped operation after the safety interlock has been closed for the time programmed under parameter D5.</li> </ul>	<ul style="list-style-type: none"> <li>• By opening and closing the safety interlock the steam generator restarts operation for the programmed hours (D5).  Alternatively set parameter D5 to 0 and restart system. The function „limitation of operating time“ is deactivated.</li> </ul>

HL ***	HyC***	Possible Conditions	Probable Cause for fault situation	Resolution
X	X	Water is collecting on the base plate	<ul style="list-style-type: none"> <li>• Zylinder nach der Wartung falsch zusammengebaut:                             <ul style="list-style-type: none"> <li>- O-Ring beschädigt, nicht getauscht oder nicht eingesetzt</li> <li>-Flansch (Nut/Feder) beschädigt</li> <li>-Flansch nicht richtig verschlossen</li> <li>-Härtebildner im Flansch</li> </ul> </li> <li>• The cylinder is incorrectly placed on the base.</li> <li>• The water cannot drain away during flushing.</li> </ul>	<ul style="list-style-type: none"> <li>• Clean cylinder and install properly.</li> <li>• Lay a moistened new o-ring in the base and then insert the cylinder.</li> <li>• Make sure drain is unobstructed.</li> </ul>

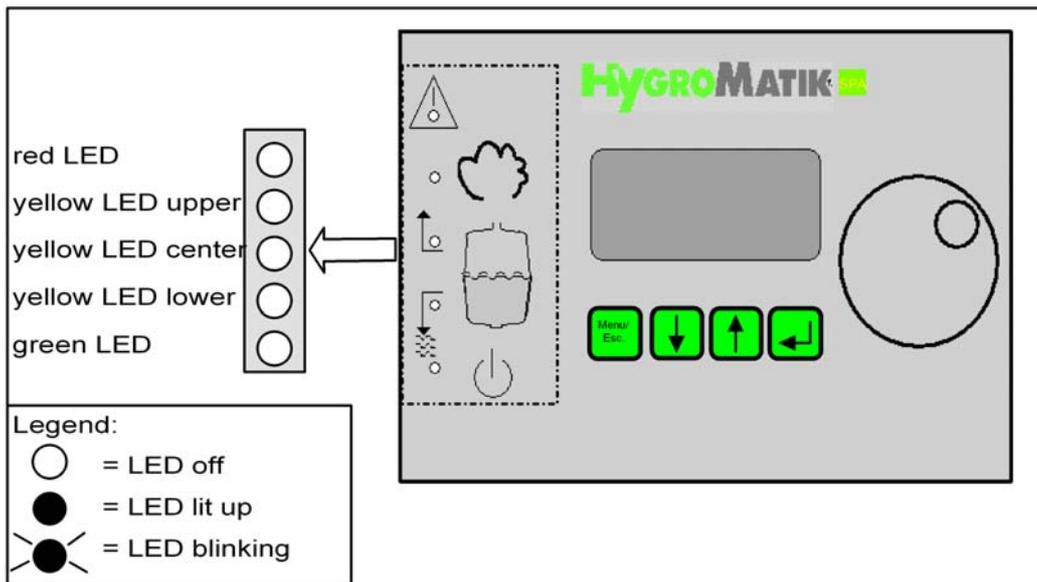
HL *** Hy/C ***	Possible Conditions	Probable Cause for fault situation	Resolution
X X	Water is leaking from upper part of steam cylinder.	<ul style="list-style-type: none"> <li>• Hose clamps on the steam or condensate hose do not close tightly.</li> <li>• The heater element or thermo sensor has not been properly installed.</li> <li>• Steam hose adapter has not been correctly installed or o-ring has not been changed.</li> <li>• If condensate is not into the steam cylinder, the condensate connection must have a condensate plug.</li> </ul>	<ul style="list-style-type: none"> <li>• Tighten hose clamps.</li> <li>• Install heater element and thermo sensor as specified in the unit manual.</li> <li>• Replace o-ring and correctly install steam hose adapter.</li> <li>• Install condensate plug.</li> </ul>
X X	<p><b>No steam production, even though the steam generator has been activated.</b> The display is active.</p> <p><b>Please note</b></p> <p>Performing a signal test and a steam requirement test may give additional information about the cause of the malfunction. See Section System Test.</p>	<ul style="list-style-type: none"> <li>• If the temperature exceeds the set desired value, no steam demand is present.</li> <li>• The unit has been switched off remotely. (Terminals 1 and 2 in the steam generator are not bridged.)</li> <li>• Poor air circulation, steam bath temperature has remained above the programmed set value for a long period of time.</li> </ul>	<ul style="list-style-type: none"> <li>• Check desired and actual temperature values.</li> <li>• Switch on the unit using the remote switch, or install a jumper between terminals 1 and 2.</li> <li>• Install a fan.</li> </ul>
X	No steam production. Current is supplied to the electrodes, but no water is being fed.	<ul style="list-style-type: none"> <li>• Water supply is not open or solenoid valve has not been electrically triggered.</li> </ul>	<ul style="list-style-type: none"> <li>• Open water supply.</li> <li>• Also see <b>Fault Filling</b>.</li> </ul>

HL *** Hy,C ***	Possible Conditions	Probable Cause for fault situation	Resolution
X X	The set temperature has not been reached.	<ul style="list-style-type: none"> <li>• The unit's steam generation output limitation prevents full output.</li> <li>• The unit is being operated at "cylinder full" (only with electrode steam humidifiers).</li> <li>• Incorrect output estimate.</li> <li>• Phase failure. (external fuse)</li> </ul>	<ul style="list-style-type: none"> <li>• Check steam generation output limitation parameter "P1".</li> <li>• See message <b>Maintenance / Cylinder Full</b></li> <li>• Check output data, steam bath insulation and dimensions.</li> <li>• Install fuse.</li> </ul>
X X	No visible steam in the cabin.	<ul style="list-style-type: none"> <li>• Steam bath is too well insulated.</li> <li>• Insufficient air circulation in the steam bath</li> <li>• Excessive heat supply (i.e. from heated benches)</li> </ul>	<ul style="list-style-type: none"> <li>• Provide for removal of heat.</li> <li>• Install exhaust fan or check exhaust fan performance.</li> <li>• Reduce ancillary heat supply</li> </ul>
X X	Temperature is too high	<ul style="list-style-type: none"> <li>• Temperature sensor has not been correctly calibrated.</li> </ul>	<ul style="list-style-type: none"> <li>• Check Parameter "Adjustment Actual Temperature Value" (G0)</li> </ul>
X X	Essence delivery into the steam bath is absent or insufficient	<ul style="list-style-type: none"> <li>• No essence in reservoir.</li> <li>• Essence injector has not been activated.</li> <li>• Essence delivery duration is too short.</li> <li>• Essence delivery interval is too long.</li> <li>• Fuse or relay in the control for essence delivery is faulty (when employing 24 V).</li> <li>• Tube in peristaltic pump is defective (essence flows back into the essence reservoir through the return line).</li> </ul>	<ul style="list-style-type: none"> <li>• Replenish essence.</li> <li>• Activate essence injector. (Check power supply to the essence solenoid valve and peristaltic pump.)</li> <li>• Increase essence delivery duration.</li> <li>• Shorten essence delivery interval.</li> <li>• Replace fuse. (Check power supply to the essence solenoid valve.)</li> <li>• Replace tube into peristaltic pump.</li> </ul>
X X	Excessive essence delivery into the steam bath	<ul style="list-style-type: none"> <li>• Essence delivery duration is too long</li> <li>• Essence delivery interval is too short.</li> </ul>	<ul style="list-style-type: none"> <li>• Reduce essence delivery duration.</li> <li>• Lengthen essence delivery interval.</li> </ul>

HL *** Hy/C ***	Possible Conditions	Probable Cause for fault situation	Resolution
X X	No steam production even though the steam generator is on. The display is dark	<ul style="list-style-type: none"> <li>Defective fuse F1 1.6 A.</li> <li>Phase failure L3. (External breaker has been tripped or is defective.)</li> </ul>	<ul style="list-style-type: none"> <li>Check micro fuse and replace, also see Section „Wiring Diagram“.</li> <li>Replace external breaker and investigate possible causes.</li> </ul>
X X	Blow-down pump is working, but no water is being flushed	<ul style="list-style-type: none"> <li>Cylinder base or blow-down system is blocked.</li> </ul>	<ul style="list-style-type: none"> <li>Clean cylinder base or blow-down system.</li> </ul>
X X	Cylinder has completely drained after a blow-down, even though pump is switched off.	<ul style="list-style-type: none"> <li>Vent pipe is blocked.</li> </ul>	<ul style="list-style-type: none"> <li>Clean or replace vent tube. Replace vent pipe adapter. Also see unit manual.</li> </ul>
X X	No steam is exiting the steam manifold. Water leaks periodically from the drain hose while the pump is not running.	<ul style="list-style-type: none"> <li>false steam direction installation (waterbag)</li> <li>Excess pressure in duct system (max. overpressure 1200 Pa)</li> </ul>	<ul style="list-style-type: none"> <li>Lay steam hose as specified in Section “types of installation“ in the unit manual.</li> <li>Lengthen drain hose, consult with HygroMatik if necessary.</li> </ul>
X	Uneven electrode wear	<ul style="list-style-type: none"> <li>Electrode(s) is/are not supplied with power. Breaker has been tripped.</li> <li>Main contactor does not operate.</li> <li>Uneven working load</li> <li>Uneven immersion depth of electrodes. The unit has not been mounted plumb and level.</li> </ul>	<ul style="list-style-type: none"> <li>Check breaker, replace if necessary</li> <li>Check main contactor, replace if needed.</li> <li>Check power supply (measure voltage differential.)</li> <li>Install unit plumb and lev</li> </ul>

HL *** Hy,C***	Possible Conditions	Probable Cause for fault situation	Resolution
X	Light / sparks in the cylinder	<ul style="list-style-type: none"> <li>The appearance of light or sparks suggests rapid loss of electrode material (brown-black deposits) and very high water conductivity.</li> </ul> <p>In these cases, consult HygroMatik.</p> <ul style="list-style-type: none"> <li>Blow-down pump is not working properly or is defective.</li> </ul>	<ul style="list-style-type: none"> <li>Deactivate the unit immediately to prevent it from being damaged.</li> </ul> <p>Perform maintenance:</p> <ul style="list-style-type: none"> <li>- Replace electrodes</li> <li>- Clean steam cylinder</li> <li>- Check water quality or conductivity, also see Section „Directions for Use“.</li> </ul> <p>Increase blow-down frequency and/or blow-down volume.</p> <ul style="list-style-type: none"> <li>Check blow-down pump function and replace blow-down pump if necessary. See message <b>Blow-Down Fault</b></li> </ul>

\* :

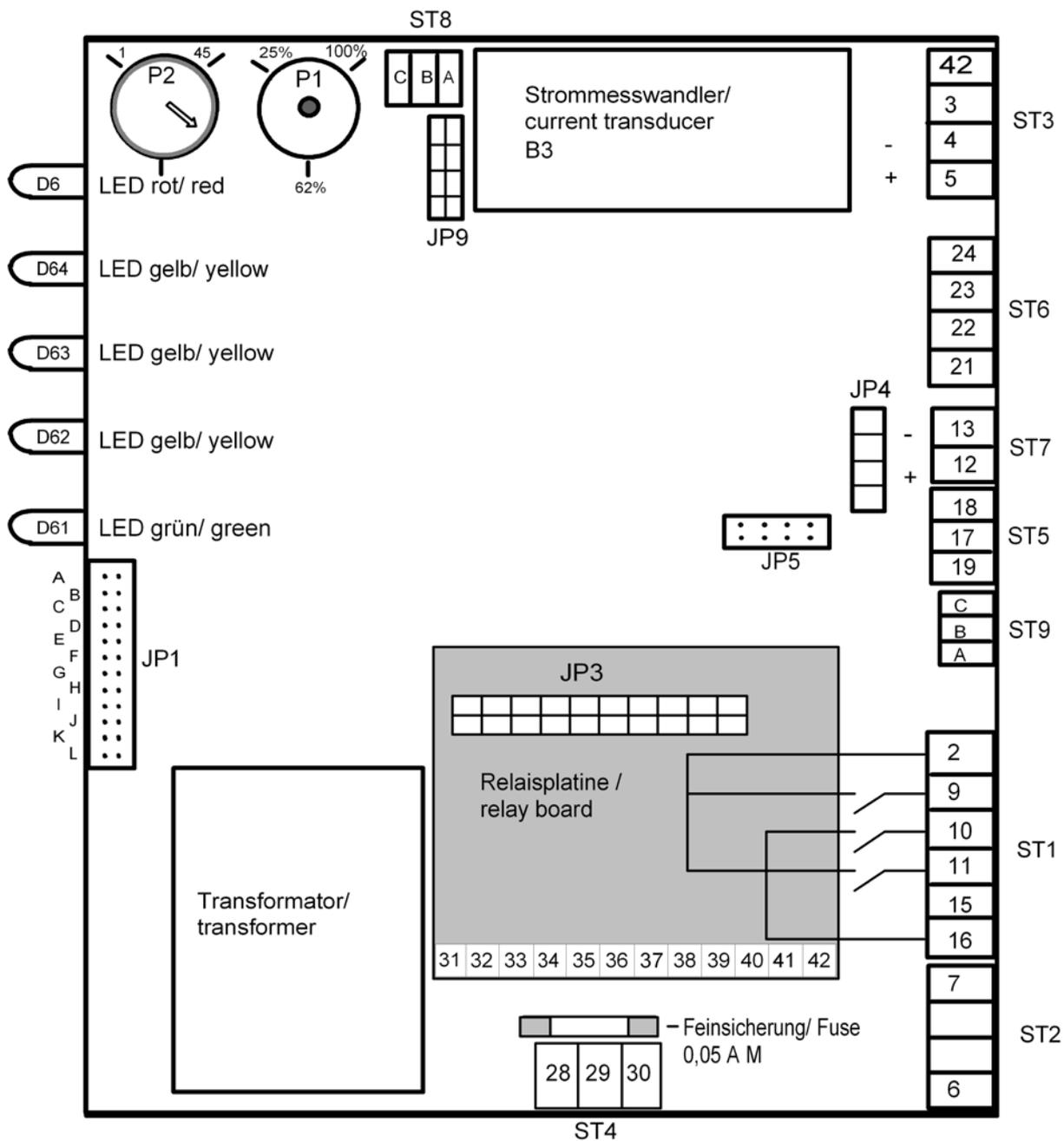


\*\* Only Comfort - DS/Comfort Plus - DS  
 \*\*\* Hy, C = Electrode Steam Generator, HL = Heater Element Steam Generator

### 13. Basic PCB Connections

**Main PCB**

B3	transducer (only Humidifier type HyLine, CompactLine and MiniSteam)
D6	fault indicator lamp (red)
D64	humidify indicator lamp (yellow)
D 63	filling indicator lamp (yellow)
D62	blow-down indicator lamp (yellow)
D61	operating indicator lamp (green)
P1	potentiometer steam generation output limitation; 25 - 100% humidification output
P2	potentiometer pump run time 0 - 45 sec.
6 - 7	sensor electrode input (ST2)
9	main contactor output (ST1)
10	pump output (ST1)
11	solenoid valve output (ST1)
15 - 16	main PCB power supply (ST1)
16	blow-down pump power supply (ST1)
19,17,18	semiconductor relay (ST5) (only Humidifier type HL and HC)
21 - 24	level switch (ST6) (only Humidifier type HL and HC)
28 - 30	signal relay (collective fault) (ST4)
31 - 42	4 signal relay outputs (installed on JP3)
JP1	(not used)
ST 8	COM-Port jack
ST 9	remote control jack
JP 9 / JP 4	jumper socket interface driver
JP 5	jumper socket display
JP 3	base socket signal relay PCB
4 - 42	temperature sensor (ST3)
3	24 V DC
2	Input remote switch / safety interlock



## 14. Terminal Assignments on the Unit Connector Strip and Wiring Diagram Legend

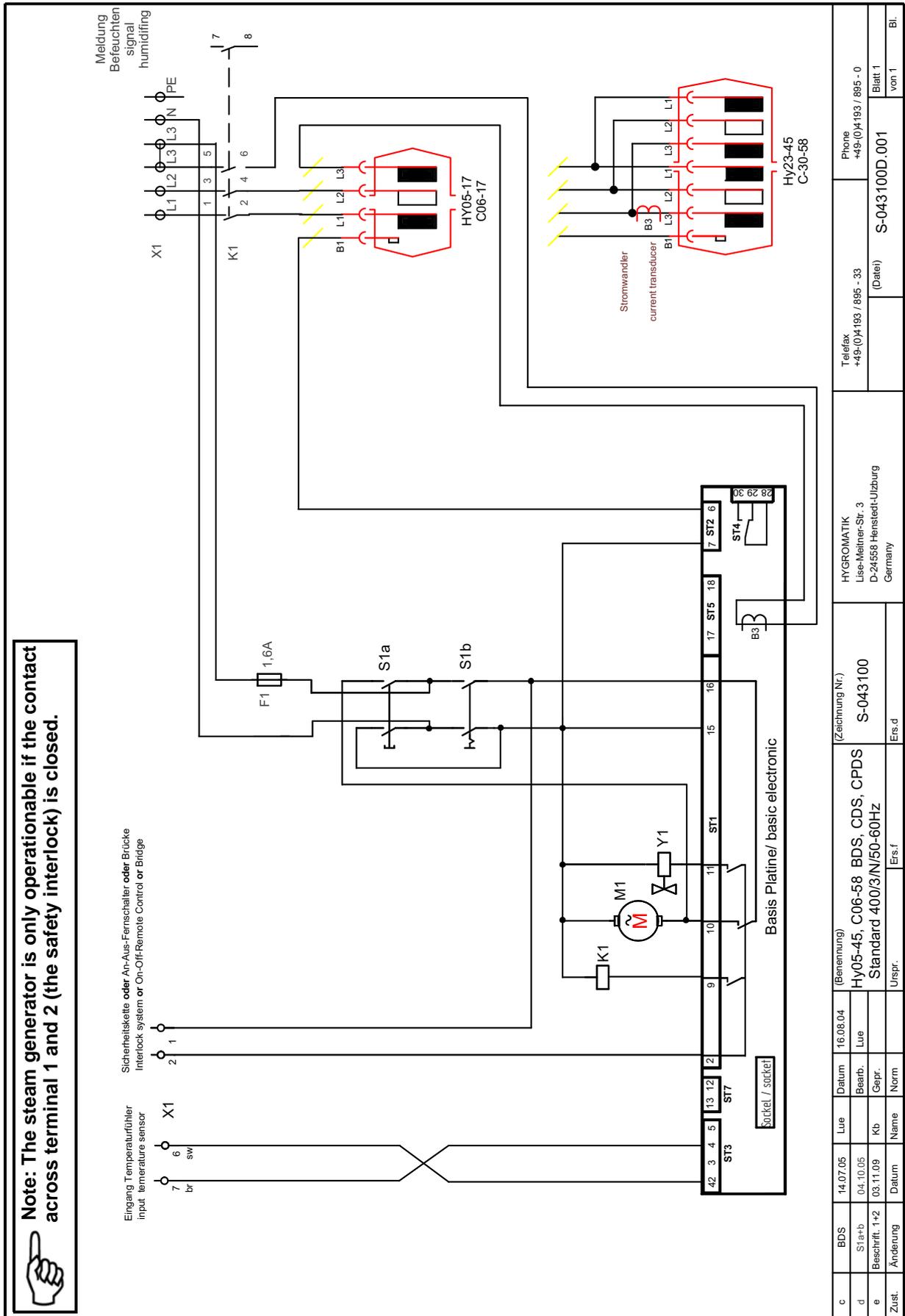
### Unit Connector Strip:

Terminals	Assignment
1 / 2	Remote Switch / Safety Interlock
6 / 7	Temperature Sensor
8 / 9 / 13	Essence Injector max. 70 W / 24 V / 3,15 A
10 / 11	Exhaust Fan max. 40 W / 24 V / 1,6 A
10 / 12	Supply Fan max. 40 W / 24 V / 1,6 A
14 / 15	Light max. 40 W / 24 V / 1,6 A
17 / 18 / 19	Essence Injector max. 70 W / 230 V / 300 mA
20 / 21	Exhaust Fan max. 40 W / 230 V / 175 mA
20 / 22	Supply Fan max. 40 W / 230 V / 175 mA
44 / 45	Light 40 W / 230 V / 175 mA

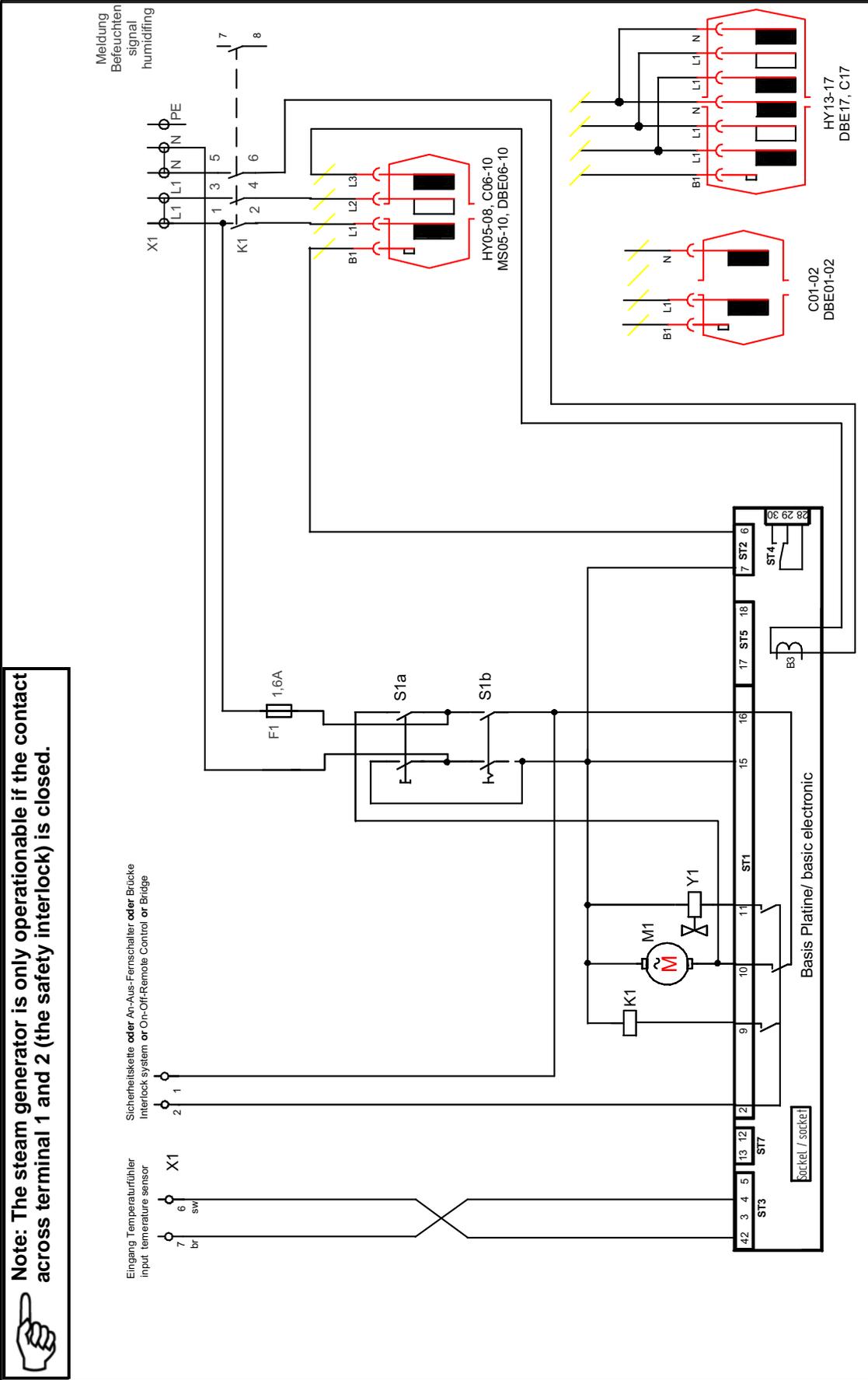
### Wiring Diagram Legend:

Designation	Specification
B1	Max.-Water Level Electrode
B3	Transducer
F1	Fuse Control 1,6 A
F2	Fuse Transformer 5 A
F3	Essence Injector Fuse 2,5 A
F4	Exhaust Fan Fuse 1,6 A
F5	Supply Fan Fuse 1,6 A
F6	Light Fuse 1,6 A
K1	Main Contactor
L1 - L3	Main Terminals
M1	Blow-Down Pump
N	Neutral
PE	Grounding Terminal
S1	Control Switch ON (I) / OFF (0), pumping (II)
X1	Connector Strip
Y1	Solenoid Valve
Y2	SUPER FLUSH (optional)

## 15. Wiring Diagram

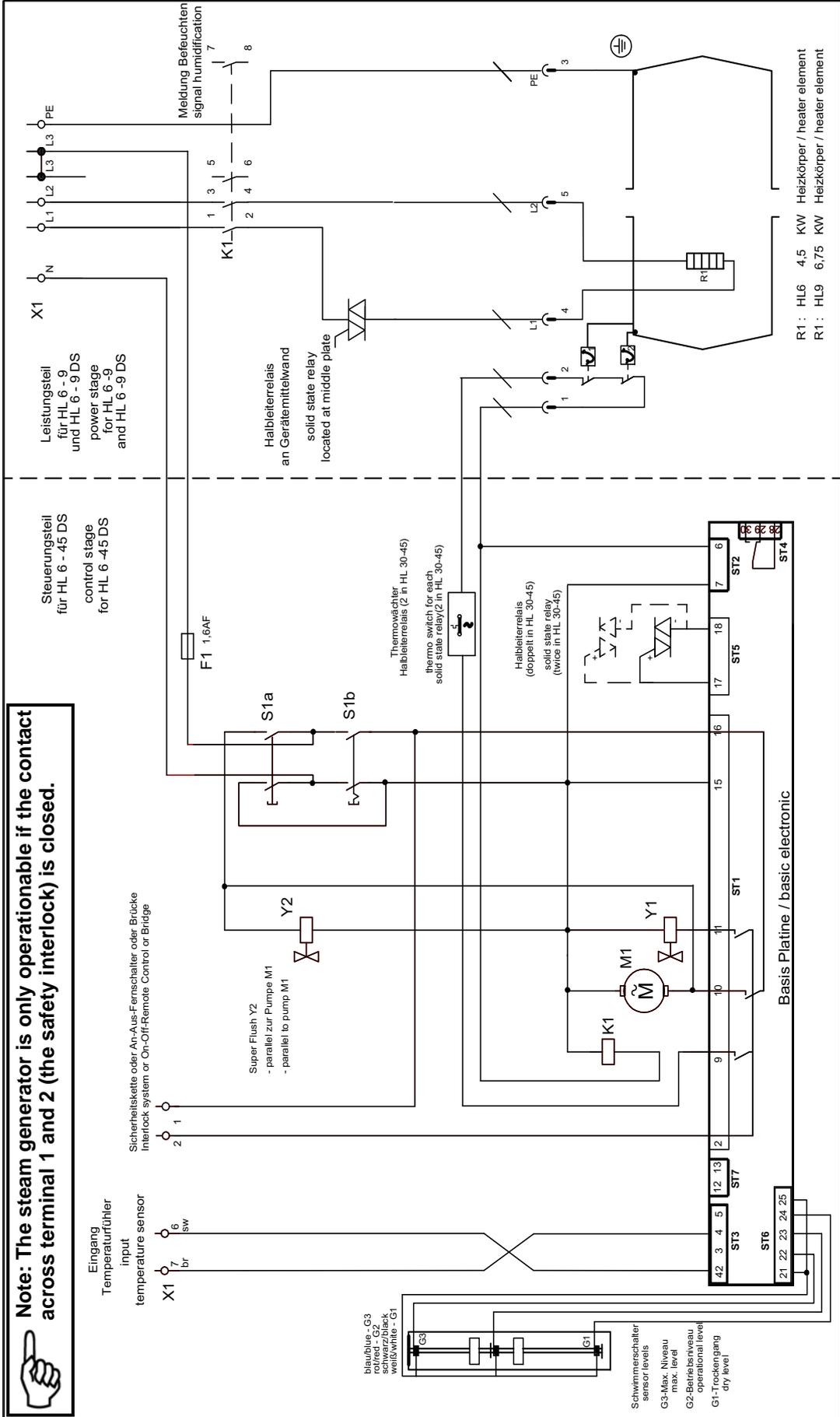


**Note: The steam generator is only operable if the contact across terminal 1 and 2 (the safety interlock) is closed.**



b	Start-d	04.10.05	Datum	22.03.05	(Benennung)	Hy05-17, C01-17, DBE01-17 CDS, CPDS	HYGROMATIK Lise-Meitner-Str. 3 D-24558 Henstedt-Ulzburg Germany	Telefax +49-(0)4193 / 895 - 33	Phone +49-(0)4193 / 895 - 0
c	Elektronenz.	03.11.09	Kb	Lue	Standard 230/1/N/50-60Hz	S-043103		(Date)	S-043103B.001
d	C01 + C02	31.05.11	Kb	Gepr.					Blatt 1 von 1
Zust.	Änderung	Datum	Name	Norm	Urspr.	Ers.d	Ers.f		

**Note: The steam generator is only operational if the contact across terminal 1 and 2 (the safety interlock) is closed.**

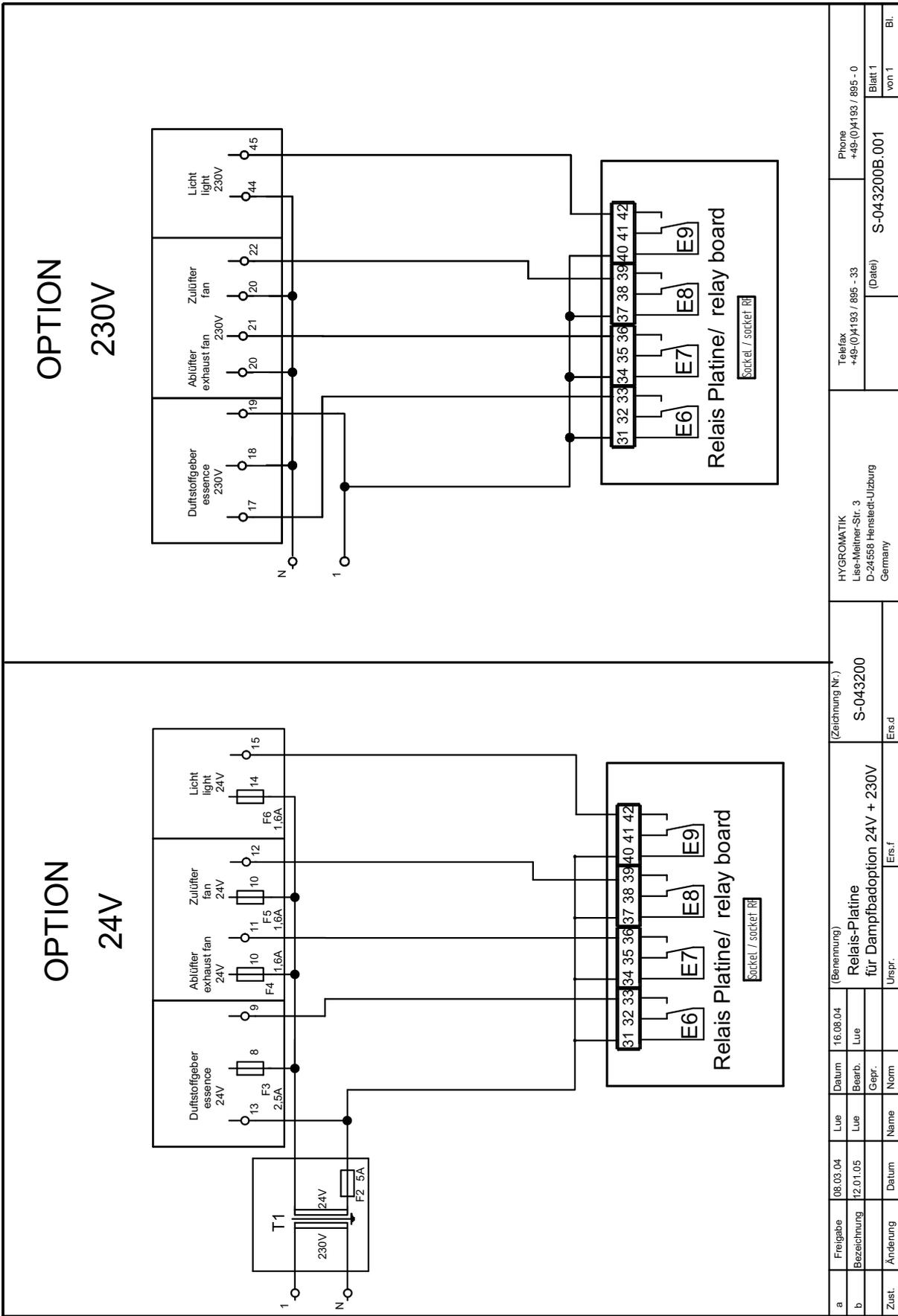


b	Klemme 25	25.03.09	Pn	03.11.04	(Benennung)	HL6 - HL45 DS 400/3IN/50HZ	(Zeichnung Nr.)	S-042902-1	HYGROMATIK Lise-Meitner-Str. 3 D-24568 Henstedt-Ulzburg Germany	Telefax +49-(0)4193 / 895 - 33	Phone +49-(0)4193 / 895 - 0
c	Beschrift. 1+2	03.11.09	Kb	Bearb.						(Datei)	S-042902D.001
d	STB 2	12.11.12	Lue	Gepr.		HL 12 - 45 DS: Leistungsteil / pwr stage: S-042901-6					Blatt 1 von 2
Zust.	Änderung	Datum	Name	Norm	Urspr.	Ers.f	Ers.d				Bl.

a	HL27	14.07.05	Lue	03.11.04	(Benennung)	Leistungsteil HL 12-45	S-042901-6	HYGROMATIK Lisa-Meiner-Str. 3 D-24568 Henstedt-Upburg Germany	Tel/fax +49-(0)4193 / 895 - 33	Phone +49-(0)4193 / 895 - 0	Blatt 2 von 2	Bl.
b	R1 - R5	08.05.08	Dg	LUE	(Zeichnung Nr.)	400V/3/N 50-60HZ	Ers d	Ers f	Datei	S-042901 C.002	Datei	Bl.
c	STB 2	12.11.12	Lue	Gepr.	Ers f	Ers f	Ers f	Ers f	Ers f	Ers f	Ers f	Ers f
Zust	Änderung	Datum	Name	Norm	Uspr.	Ers f	Ers f	Ers f	Ers f	Ers f	Ers f	Ers f

HL 12 / HL 18		<p>R1 - R2 in HL12 4,5 KW Heizkörper / heating element R1 - R2 in HL18 6,75 KW Heizkörper / heating element</p>
HL 27 / HL 18		<p>R1 - R3 in HL27 6,75 KW Heizkörper / heating element R1 - R3 in HL18 4,5 KW Heizkörper / heating element</p>
HL 30 / HL 45		<p>R1 - R5 in HL30 4,5 KW Heizkörper / heating element R1 - R5 in HL45 6,75 KW Heizkörper / heating element</p>
HL 24 / HL 36		<p>R1 - R4 in HL24 4,5 KW Heizkörper / heating element R1 - R4 in HL36 6,75 KW Heizkörper / heating element</p>

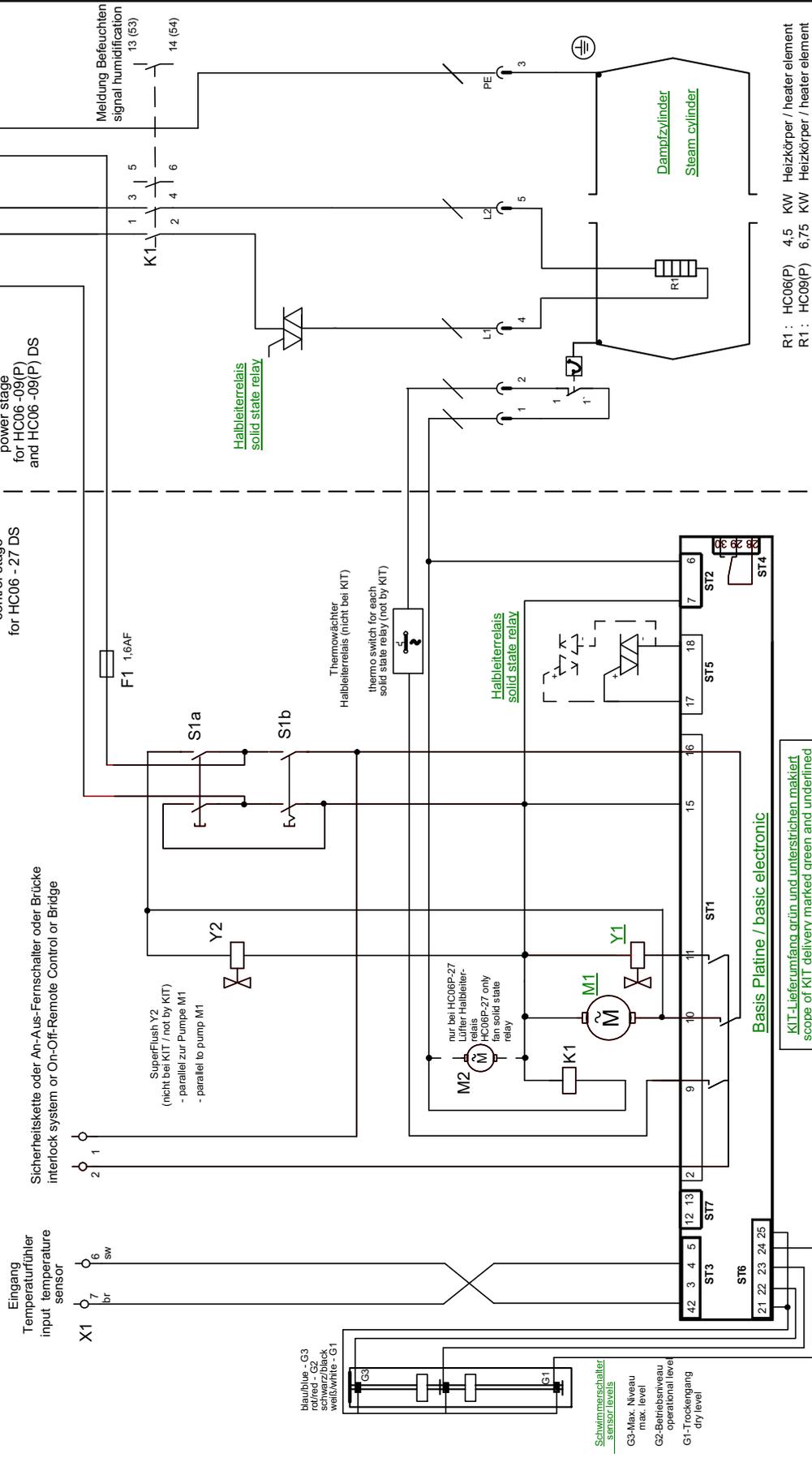


**OPTION  
24V**

**OPTION  
230V**

a	Freigabe	08.03.04	Lue	16.08.04	(Benennung)	(Zeichnung Nr.)	HYGROMATIK Lise-Melner-Str. 3 D-24568 Henstedt-Ulzburg Germany	Telefax +49-(0)4193 / 895 - 33	Phone +49-(0)4193 / 895 - 0
b	Bezeichnung	12.01.05	Lue	Lue	<b>Relais-Platine für Dampfbadoption 24V + 230V</b>	<b>S-043200</b>		(Datei)	S-043200B.001
Zust.	Änderung	Datum	Name	Norm	Urspr.	Ers.f			Blatt 1 von 1
									Bl. 1

**Note: The steam generator is only operable if the contact across terminal 1 and 2 (the safety interlock) is closed.**

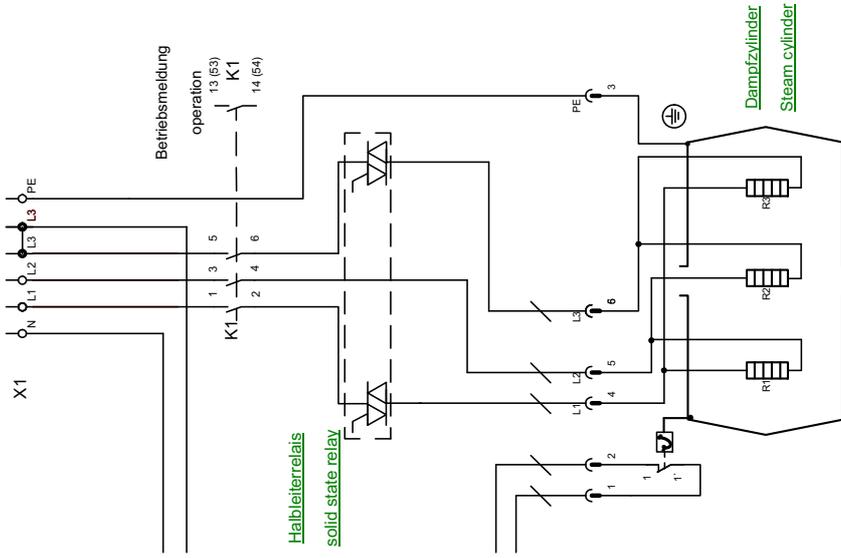


KIT-Lieferumfang grün und unterstrichen markiert  
scope of KIT delivery marked green and underlined

R1 : HC08(P) 4,5 KW Heizkörper / heater element  
R1 : HC09(P) 6,75 KW Heizkörper / heater element

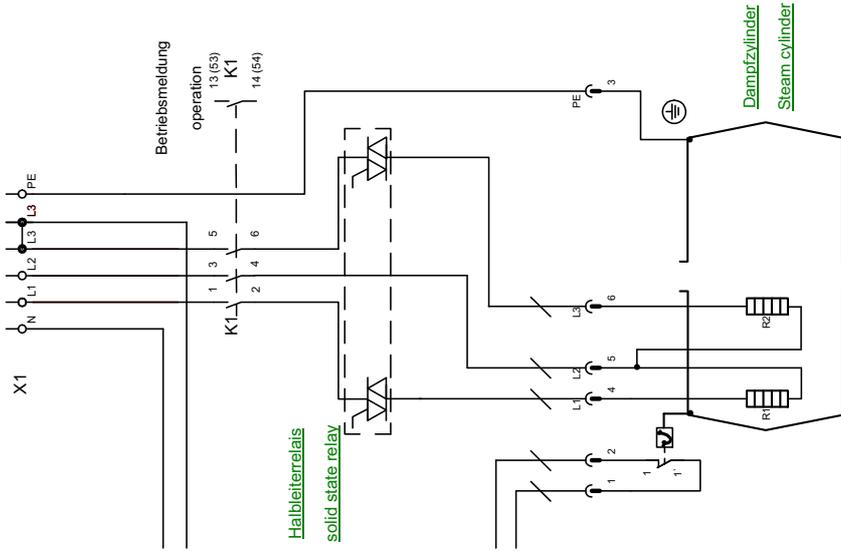
b	Zeichnungser. komplett	16.01.12	WI	07.08.09	(Benennung)	HYGROMATIK Lisa-Melther-Sr. 3 D-24658 Henstedt-Ulzburg Germany	Phone +49-(0)4193 / 895 - 0
c	K1 - 13/14	30.04.15	WI	Ph	HC06-27 DS (KIT) 400/3/N/50-60HZ		
d	KIT	06.04.17	WI	Gepr.	HC12:27 DS: Leistungsteil / pwr stage: S-093701-2		(Date)
Zust.	Änderung	Datum	Name	Norm	Urspr.	Ers.f	S-093702D.001
							Blatt 1 von 2

HC27 (DS)



R1 - R3 in HC27 (DS) 6,75 KW Heizkörper / heating element

HC12 / HC18 (DS)

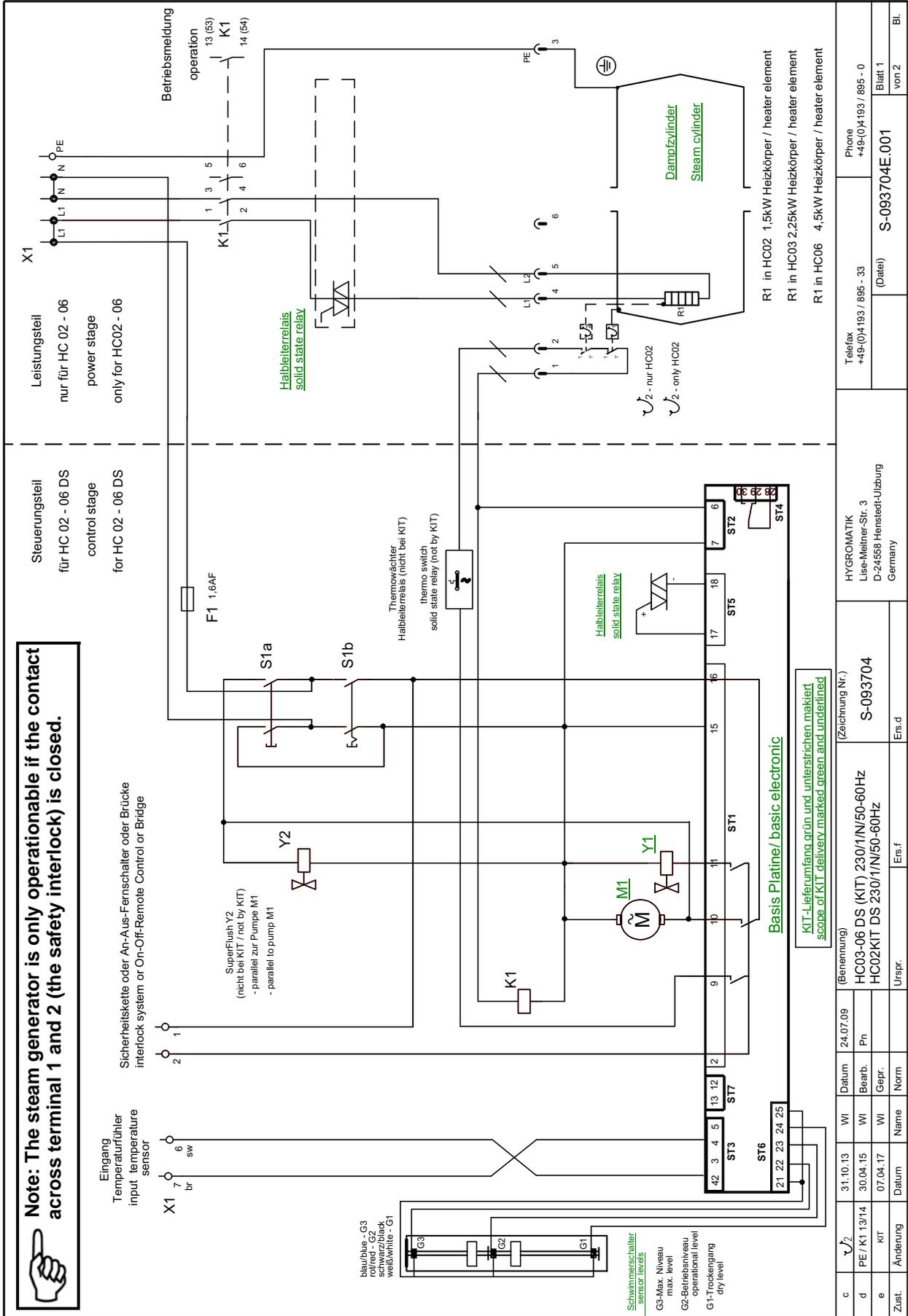


R1 - R2 in HC12 (DS) 4,5 KW Heizkörper / heating element

R1 - R2 in HC18 (DS) 6,75 KW Heizkörper / heating element

KIT-Lieferumfang grün und unterstrichen markiert  
scope of KIT delivery marked green and underlined

a	PE / K1	13/14	30.04.15	WII	Datum	24.07.09	(Benennung)	Leistungsteil HC12-27 (DS)	HYGROMATIK	Telephone	+49-(0)4193 / 895 - 0
b	ST06_L2->L3		08.06.16	WII	Bearb.	Ph	power stage HC12-27 (DS)	Lise-Meiner-Str. 3	D-24568 Henstedt-Ulzburg	(Date)	S-093701C.002
c	KIT		06.04.17	WII	Gepr.		400V/3/N,50-60Hz	Germany			Blatt 2
Zust.	Änderung	Datum	Name	Norm	Urspr.	Ers.f	Ers.d				von 2



c	Y2	31.10.13	WI	Datum	24.07.09	(Benennung)	HYGROMATIK Lise-Melmer-Str. 3 D-24568 Henstedt-Ulzburg Germany	Telefax +49-(0)4193 / 895 - 33 (Datei)	Phone +49-(0)4193 / 895 - 0
d	PE / K1	13/14	30.04.15	WI	Bearb.	HC03-06 DS (KIT) 230/1/N/50-60Hz HC02KIT DS 230/1/N/50-60Hz	S-093704	S-093704E.001	Bliatt 1 von 2
e	KIT	07.04.17	WI	Gepr.			Ers.f		
Zust.	Änderung	Datum	Name	Norm	Urspr.	Ers.d			

## 16. Ordering Information / Table of Options

### Ordering is this simple:

Steam generator with exact designation (e.g. HyLine: HY17-CDS)

+ desired optional connection configurations (e.g. Option 230 V:

B-0623093 for C17-C45 or Hy13 -Hy 30)

+ steam bath accessories with article designation and article number (as needed)

### Table of Options: Electrode Steam Generator

What connections* does your steam generator need ?										
Essence Pump	<b>24 Volt</b>	x	x	x	x	x	x			
Supply and Exhaust Fans		x	x	x	x	x	x			
Light		x	x	x	x	x	x			
Transformer (only needed at 24 V)		x	x	x	x	x	x			
Essence Pump	<b>230 Volt</b>							x	x	
Supply and Exhaust Fans								x	x	
Light								x	x	
When ordering one of these options, your unit comes with the connections marked with the crosses.		Option 24V B-0623095 for C10 or HY 05-08 (Basic and Comfort)	Option 24V B-0623097 for C17-30 or HY 13-23 (Basic and Comfort)	Option 24V B-0623103 for C45-58 or HY 30-45 (Basic and Comfort)	Option 24V B-0623099 for C10 or HY 05-08 (Comfort-Plus)	Option 24V B-0623101 for C17-30 or HY 13-23 (Comfort-Plus)	Option 24V B-0623107 for C45-58 or HY 30-45 (Comfort-Plus)	Option 230V B-0623091 for C06-10 or HY 05-08	Option 230V B-0623093 for C17-30 or HY 13-23	Option 230V B-0623103 for C45-58 or HY 30-45

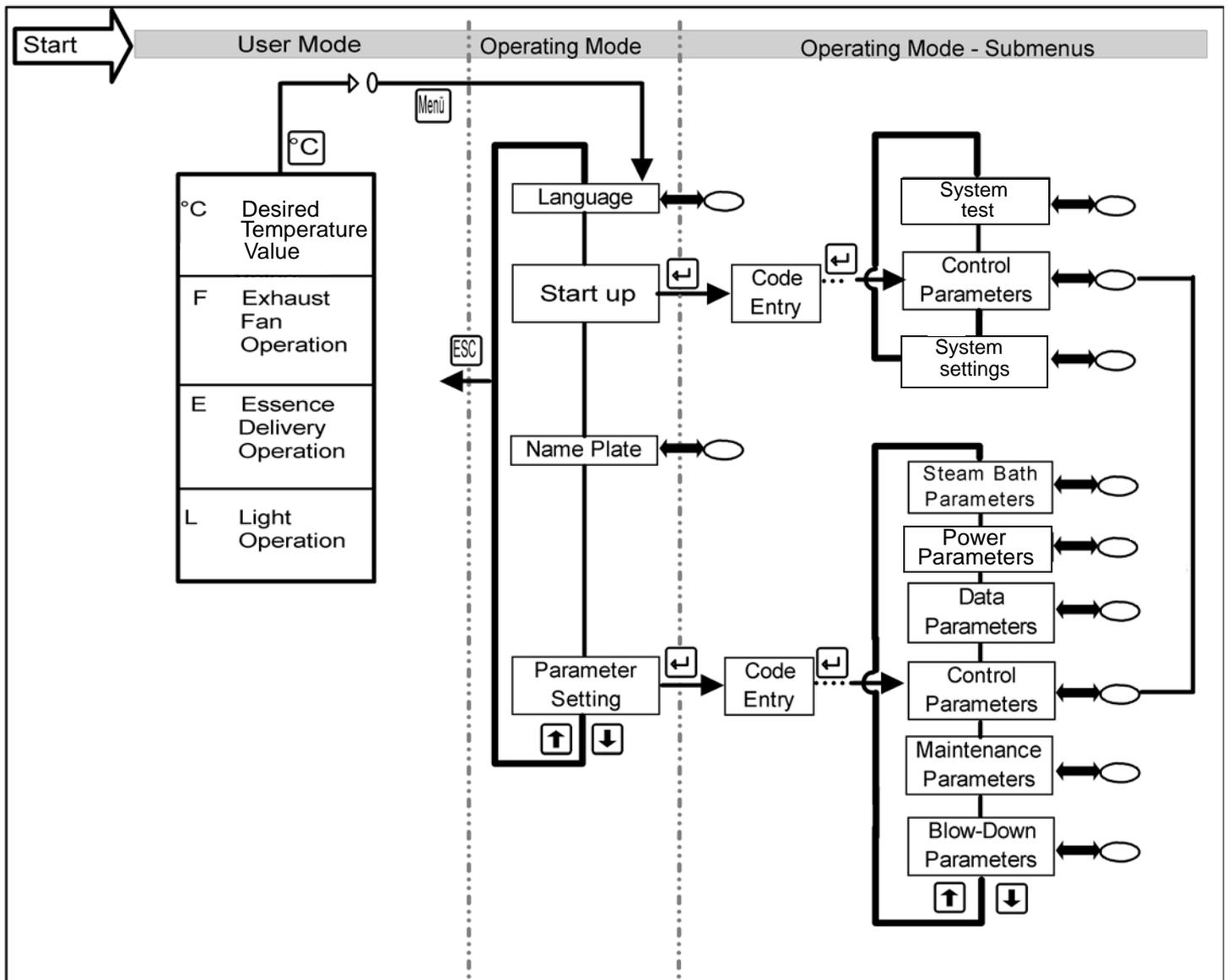
\* Optional connector terminals for the standard HyLine model and CompactLine with DS Control.

### Table of Options: Heater Element Steam Generator

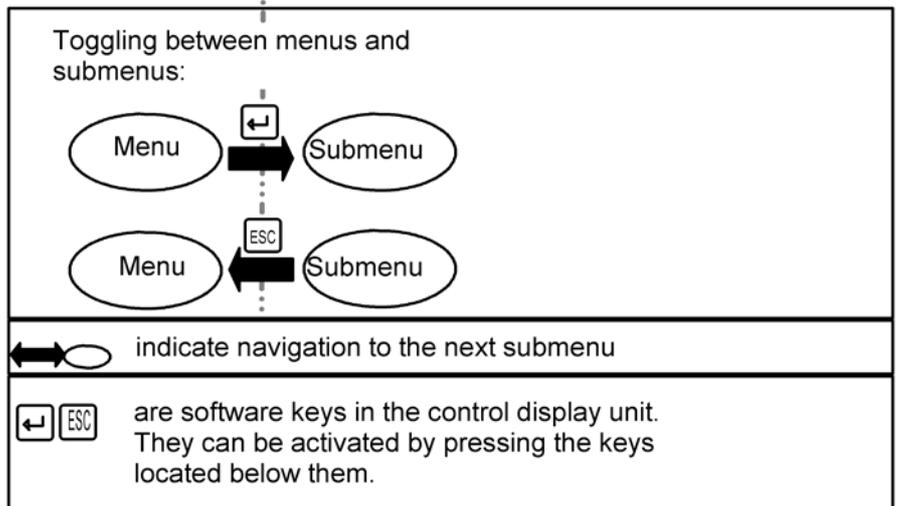
What connections* does your steam generator need ?			
Essence Pump	<b>24 Volt</b>	x	x
Supply and Exhaust Fans		x	x
Light		x	x
Transformer (only needed at 24 V)		x	x
Essence Pump	<b>230 Volt</b>		x
Supply and Exhaust Fans			x
Light			x
When ordering one of these options, your unit comes with the connections marked with the crosses.		Option 24 V B-0623105 for HeaterLine/HeaterCompact Steamgenerator (Basic und Comfort)	Option 24 V B-0623107 for HeaterLine/HeaterCompact Steamgenerator (Comfort-Plus)
		Option 230 V B-0623103 for HeaterLine/HeaterCompact Steamgenerator	

**Steam Bath Accessories:**

- Peristaltic Pump for Essence 24V B-2604083
  - Peristaltic Pump for Essence 230V B-2604091
  - Steam Bath Fans, 24V , ø 98mm E-0611205
  - Steam Bath Fans, 230V, ø 98mm E-0611208
  - T-piece 2 x DN25, 1 x DN6, VA
  - for essence feed into the steam hose B-2604067
  - T-piece 2 x DN40, 1 x DN6, VA
  - for essence feed into the steam hose B-2604069
  - Angle (elbow) DN25, 90°, VA E-2604030
  - Angle (elbow) DN40, 90°, VA E-2604036
  - Steam Hose DN25 E-2604012
  - Steam Hose DN40 E-2604013
  - Drain Hose DN25 E-2420423
  - Tube, Silicon, 6x1,5, E-2604070  
for Essence Delivery
  - Hose Clamp for DN6 E-8501055
  - Hose Clamp für DN25 E-2404004
  - Hose Clamp für DN40 E-2604016
- Spare Part (should be available as replacement part)
- Pump Tube, Peristaltic Pump, Silicon E-2604074



Explanation:



## 17. Technical Specifications

Heater Element Steam Generator									
Type HeaterLine	HL06	HL09	HL12	HL18	HL24	HL27	HL30	HL36	HL45
Steam Output [kg/h]	6	9	12	18	24	27	30	36	45
Power Rating [kW]	4,5	6,8	9,0	13,5	18,0	20,3	22,5	27,0	33,8
Power Consumption [A]	11,3	16,8	19,5	29,3	39,0	29,3	39,0	58,5	58,5
Circuit Protection [A]	3x16	3x20	3x25	3x35	3x40	3x35	3x40	3x63	3x63
Electrical Connection*	400V/3/N 50-60Hz								
Control Voltage	230V/50-60Hz								

\*Other voltages upon request.

Heater Element Steam Generator										
Type HeaterCompact	HC02	HC03	HC06	HC06	HC09	HC06 P	HC09 P	HC12	HC18	HC27
Steam Output [kg/h]	2	3	6	6	9	6	9	12	18	27
Power Rating [kW]	1,5	2,25	4,5	4,5	6,8	4,5	6,8	9,0	13,5	20,3
Power Consumption [A]	6,5	9,8	19,6	11,3	16,9	11,3	16,9	19,5	29,3	29,3
Circuit Protection [A]	1x10	1x10	1x20	3x16	3x20	3x16	3x20	3x25	3x35	3x35
Electrical Supply*	230V/1/N				400V/3/N 50-60Hz					
Control Voltage	230V/50-60Hz									

\*Other voltages upon request.

Electrode Steam Generator							
Type HyLine	HY05	HY08	HY13	HY17	HY23	HY30	HY45
Steam Output [kg/h]	5	8	13	17	23	30	45
Power Rating [kW]	3,8	6,0	9,8	12,8	17,3	22,5	33,8
Power Consumption [A]	5,4	8,7	14,1	18,4	24,9	32,5	48,8
Circuit Protection [A]	3x6	3x10	3x16	3x20	3x35	3x35	3x63
Electrical Connection*	400V/3/N /50-60Hz						
Control Voltage	230V/50-60Hz						

\*Other voltages upon request.  
 \*\* 1.3-times power consumption after full blow-down. Note overload capacity of automatic breakers. If necessary, select the next higher rating.

Electrode Steam Generator									
Type CompactLine	C01	C02	C06	C10	C17	C22	C30	C45	C58
Steam Output [kg/h]	1,0	2,0	6,0	10,0	17,0	22,0	30,0	45,0	58,0
Power Rating [kW]	0,75	1,5	4,5	7,5	12,8	16,5	22,5	33,8	43,5
Power Consumption [A]	3,3	6,5	6,5	10,8	18,4	23,8	32,5	48,8	62,8
Circuit Protection [A] **	1x6	1x10	3x10	3x16	3x20	3x35	3x35	3x63	3x63
Electrical Connection*	230V/1/N			400V/3/N/50-60Hz					
Control Voltage	230V/50-60Hz								

\*Other voltages upon request.  
 \*\* 1.3-times power consumption after full blow-down. Note overload capacity of automatic breakers. If necessary, select the next higher rating.



**HyGROMATIK®**

Lise-Meitner-Str.3 • D-24558 Henstedt-Ulzburg  
Phone +49(0)4193/ 895-0 • Fax -33  
eMail [hy@hygromatik.de](mailto:hy@hygromatik.de) • [www.hygromatik.com](http://www.hygromatik.com)  
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